

(Includes Standard and High Performance)

When mulling window units in the various combinations, it is important the entire mulled combination comply with local wind load requirements. To ensure the mulled combination complies with local codes and requirements, the wind load of the entire mulled combination must be determined. The following three steps will assist in determining the structural wind load of the mulled combination:

- 1. Determine the local building code PSF requirements
- Choose the individual units needed to meet the local building code PSF and Performance Grade (PG) requirements. Individual unit performance data can be found at <u>www.windsorwindows.com</u>
- 3. Choose the mulling combination and mulling type that meets the local building code PSF requirement from the following combination mulling charts.
- 4. Additional fasteners at the mullion ends will be required during the installation. See <u>www.windsorwindows.com</u> for further installation details when installing mulled products.



(Includes Standard and High Performance)

Zero M	ull							T	W - 1	ribu	tary	Wid	lth (i	n)						
One - N	Way	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	42	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	48	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	54	75	75	75	69	64	61	60	59	58	58	58	58	58	58	58	58	58	58	58
	60	75	66	59	54	50	47	45	44	43	43	43	43	43	43	43	43	43	43	43
	66	61	54	48	43	40	37	35	34	33	32	32	32	32	32	32	32	32	32	32
_	72	50	43	39	35	32	30	29	27	26	25	25	25	24	24	24	24	24	24	24
L- Mull Length (in)	78	39	34	30	27	25	23	22	21	20	19	19	18	18	18	18	18	18	18	18
÷	84	31	27	24	21	19	18	17	16	15	15									
eng	90	25	22	19	17	16														
	96	20	18	15					V////											V///
ΠW	102	17																		V///
- 2	108																			
	114																			
	120								V////											V///
	126																			
	132																			
	138																			
	144																			



•Overall structural performance of combination is

determined by the lowest structural performance of any

individual unit or mullion in the combination

• Products must be installed and anchored properly in

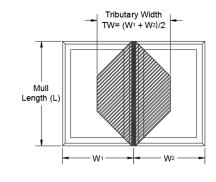
accordance with Windsor Windows Installation Guidelines

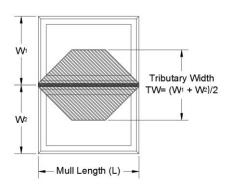
Zero M	ull							T	N - 1	ribu	tary	Wid	lth (i	n)						
Two - V	Nay	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	36	75	75	75	75	75	75	75	75	75	71	66	62	59	56	53	51	48	46	44
	48	75	75	75	74	67	61	55	51	48	44	42	39	37	35	33	32	30	29	28
	60	71	61	53	47	43	39	35	33	30	28	26	25	23	22	21	20	19	18	17
	72	48	41	36	32	28	26	24	22	20	19	18	17	16	15					
	84	30	26	22	20	18	16	15								V///				
	96	20	17	15																
E	108															V////				
L- Mull Length (in)	120																			
a a a a a a a a a a a a a a a a a a a	132															V///				
l l	144																			
2	156																			
- 2 -	168																			
	180																			
	192																			
	204															VIII			V///	
	216															VIII	V///			
	228						V////									VIII			V////	¥////
	240																			

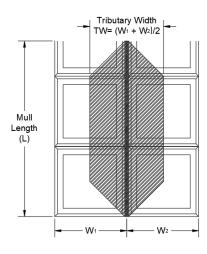
•Values represent structural pressure only (PSF)

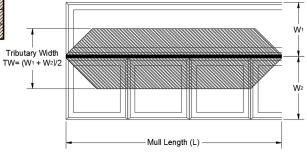
- •Overall structural performance of combination is
- determined by the lowest structural performance of any
- individual unit or mullion in the combination

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(Includes Standard and High Performance)

1" Spre	ad Mull							T١	N - T	ribu	tary	Wid	lth (i	n)						
On	e - Way	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	42	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	48	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	54	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	60	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	66	75	75	75	75	75	75	75	74	72	71	70	70	70	70	70	70	70	70	70
	72	75	75	75	75	74	70	66	64	62	61	60	59	59	59	59	59	59	59	59
E.	78	75	75	75	71	66	62	58	55	53	51	50	49	48	48	48	48	48	48	48
L- Mull Length (in)	84	75	71	63	57	52	48	45	43	41	39	38	37	36	36	35	35	35	35	35
eng	90	66	57	51	46	42	39	36	34	32	31	30	29	28	27	27	27	27	27	27
Ĩ	96	54	47	42	37	34	31	29	27	26	25	24	23	22	22	21	21	21	21	20
Ψ	102	45	39	34	31	28	26	24	22	21	20	19	19	18	17	17	17	16	16	16
	108	38	33	29	26	23	22	20	19	18	17	16	15	15						
	114	32	28	24	22	20	18	17	16	15										
	120	27	24	21	19	17	15													
	126	24	20	18	16															
	132	20	18	15																
	138	18	15																	
	144	16																		

• Values represent structural pressure only (PSF) •Overall structural performance of combination is determined by the lowest structural performance of any individual unit or mullion in the combination •Products must be installed and anchored properly in

accordance with Windsor Windows Installation Guidelines

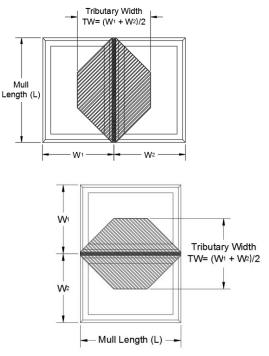
1" Spre	ad Mull							T	W - T	ribu	tary	Wid	lth (i	n)						
Tw	o - Way	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	36	75	75	75	75	75	75	75	75	75	71	66	62	59	56	53	51	48	46	44
	48	75	75	75	75	75	73	66	61	57	53	50	47	44	42	40	38	36	34	33
	60	75	75	75	71	64	58	53	49	45	42	40	37	35	33	32	30	29	27	26
	72	75	75	66	59	53	48	44	41	38	36	33	31	29	28	27	25	24	23	22
	84	75	65	57	51	45	41	38	35	32	30	28	27	25	24	23	21	20	19	19
	96	53	45	40	35	32	29	26	24	23	21	20	18	17	16	16	15			
L- Mull Length (in)	108	37	32	28	25	22	20	18	17	16	15									V//
÷	120	27	23	20	18	16														
eng	132	20	17	15																V//
Ĩ	144	15																		V/
Β	156			VIII.																V//
- 4	168								V///											¥//
	180			VIII,																V/
	192																			¥//
	204			VIII.																V//
	216																			¥//
	228																			V//
	240				V////	V////			V////					VIII	V///					V//

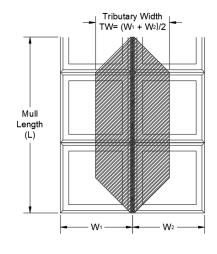
•Overall structural performance of combination is

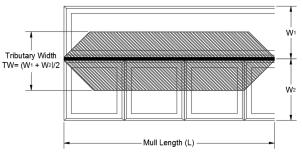
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individual unit or mullion in the combination

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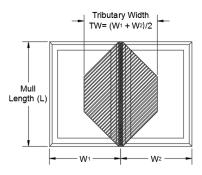


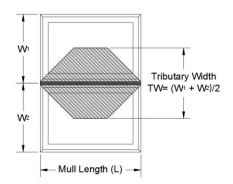




(Includes Standard and High Performance)

2" Spre	ad Mull							T۱	N - T	ribu	tary	Wid	lth (i	n)						
On	e - Way	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	42	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	48	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	54	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	60	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	66	75	75	75	75	75	75	75	74	72	71	70	70	70	70	70	70	70	70	70
	72	75	75	75	75	74	70	66	64	62	61	60	59	59	59	59	59	59	59	59
E.	78	75	75	75	71	66	62	59	57	55	53	52	51	50	50	50	50	50	50	50
L- Mull Length (in)	84	75	75	70	64	60	56	52	49	47	45	43	42	41	40	40	40	40	40	40
eng	90	75	72	63	57	52	48	45	42	40	38	36	35	34	33	33	32	32	32	32
II.	96	73	63	55	50	45	42	39	36	34	32	31	30	29	28	28	27	27	26	26
ΠW	102	64	55	49	44	40	36	34	32	30	28	27	26	25	24	23	23	23	22	22
	108	57	49	43	39	35	32	30	28	26	25	24	23	22	21	20	20	19	19	19
	114	51	44	39	35	31	29	27	25	23	22	21	20	19	18	18	17	17	16	16
	120	45	38	34	30	27	25	23	22	20	19	18	17	17	16	16	15	15		
	126	38	33	29	26	24	22	20	19	17	16	16	15							
	132	33	29	25	22	20	19	17	16	15										
	138	29	25	22	20	18	16	15												
	144	26	22	19	17	15														





Values represent structural pressure only (PSF)
Overall structural performance of combination is determined by the lowest structural performance of any individual unit or mullion in the combination
Products must be installed and anchored properly in accordance with Windsor Windows Installation Guidelines

2" Spre	ad Mull							Т	W - 1	ribu	tary	Wid	lth (i	in)						
Tw	o - Way	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	36	75	75	75	75	75	75	75	75	75	71	66	62	59	56	53	51	48	46	44
	48	75	75	75	75	75	73	66	61	57	53	50	47	44	42	40	38	36	34	33
	60	75	75	75	71	64	58	53	49	45	42	40	37	35	33	32	30	29	27	26
	72	75	75	66	59	53	48	44	41	38	35	33	31	29	28	26	25	24	23	22
	84	75	65	57	51	45	41	38	35	32	30	28	27	25	24	22	21	20	19	19
	96	66	57	50	44	40	36	33	30	28	26	25	23	22	21	20	19	18	17	16
E.	108	56	48	42	37	34	30	28	26	24	22	21	20	18	17	17	16	15		
L- Mull Length (in)	120	44	38	33	29	26	24	22	20	19	17	16	15							
ang.	132	33	28	25	22	20	18	16	15											
I Le	144	25	22	19	17	15			V///					V///		¥////				
20	156	20	17	15												V				
- 2	168	16																		
	180																			
	192								V///					V///		¥////				
	204		VIII	VIII			VIII		VIII			VIII		VIII	VIII	VIII	VIII		VIII	
	216		V		V///				V///				V///	VIII			V///		V	
	228		VIII	VIII			V///		VIII			VIII		VIII	V///	VIII	VIII	V///	VIII	
	240		VIII	V///	V///				V///			V///	V///	VIII		VIII	V///		VIII	
	240		¥/////	¥/////	V////						. / D			V////	¥/////	¥/////	V////	V////		

•Values represent structural pressure only (PSF)

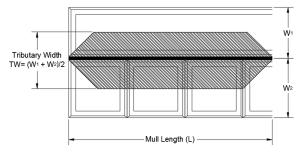
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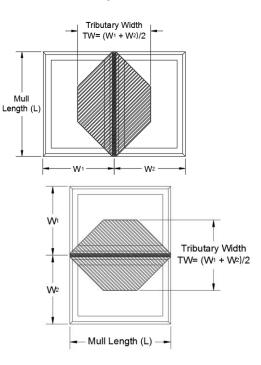
Mull (L) W1 - W2 - W2





(Includes Standard and High Performance)

All Course														-1						
4" Spre								- 11	N - I	ribu	tary	WIO	lth (i	nj						
On	e - Way	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	42	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	48	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	54	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	60	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	66	75	75	75	75	75	75	75	74	72	71	70	70	70	70	70	70	70	70	70
	72	75	75	75	75	74	70	66	64	62	61	60	59	59	59	59	59	59	59	59
Ē	78	75	75	75	71	66	62	59	57	55	53	52	51	51	50	50	50	50	50	50
÷	84	75	75	70	64	60	56	53	51	49	47	46	45	44	44	43	43	43	43	43
ang i	90	75	72	65	59	55	51	48	46	44	42	41	40	39	39	38	38	38	38	38
L- Mull Length (in)	96	75	67	60	54	50	47	44	42	40	38	37	36	35	35	34	34	33	33	33
5	102	71	62	56	51	47	43	41	39	37	35	34	33	32	31	31	30	30	29	29
- 2	108	66	58	52	47	43	40	38	36	34	32	31	30	29	29	28	27	27	27	26
	114	62	55	49	44	41	38	35	33	32	30	29	28	27	26	26	25	25	24	24
	120	59	51	46	42	38	35	33	31	29	28	27	26	25	24	24	23	22	22	21
	126	56	49	43	39	36	33	30	28	26	25	24	22	21	21	20	19	19	18	18
	132	50	43	38	34	31	28	26	24	23	21	20	19	18	18	17	16	16	16	15
	138	44	38	33	30	27	24	23	21	20	18	17	17	16	15	15				
	144	38	33	29	26	23	21	20	18	17	16	15								

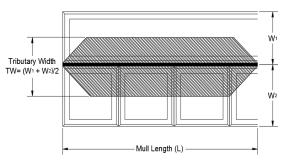


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Products must be installed and anchored properly in accordance with Windsor Windows Installation Guidelines

4" Spre	ad Mull							T	N - T	ribu	tary	Wid	lth (i	n)						
Two	o - Way	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	36	75	75	75	75	75	75	75	75	75	71	66	62	59	56	53	51	48	46	44
	48	75	75	75	75	75	73	66	61	57	53	50	47	44	42	40	38	36	34	33
	60	75	75	75	71	64	58	53	49	45	42	40	37	35	33	32	30	29	27	26
	72	75	75	66	59	53	48	44	41	38	35	33	31	29	28	26	25	24	23	22
	84	75	65	57	51	45	41	38	35	32	30	28	27	25	24	22	21	20	19	19
	96	66	57	50	44	40	36	33	30	28	26	25	23	22	21	20	19	18	17	16
Ē	108	59	51	44	39	35	32	29	27	25	23	22	21	19	18	17	17	16	15	
÷	120	53	45	40	35	32	29	26	24	22	21	20	18	17	16	16	15			
L- Mull Length (in)	132	48	41	36	32	29	26	24	22	20	19	18	17	16	15					
I F	144	38	33	28	25	23	21	19	17	16	15									
P N	156	30	26	22	20	18	16	15												
- 2	168	24	20	18	16															
	180	19	16																	
	192	16																		
	204																			
	216																			
	228																			
	240																			
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•Overall structural performance of combination is determined by the lowest structural performance of any individual unit or mullion in the combination

•Products must be installed and anchored properly in accordance with Windsor Windows Installation Guidelines Mull (L) (L) (W1 + W2)/2

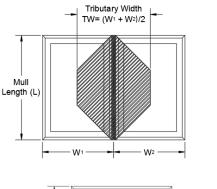


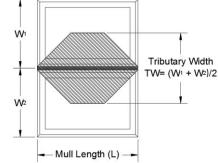


(Includes Standard and High Performance)

For reference only: Structural Steel to be provided by others

1/4" x 4" St	eel							T	N - T	ribu	tary	Wid	lth (i	n)						
One - Wa	у	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	36	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	48	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	60	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	72	75	75	75	75	74	70	66	64	62	61	<mark>60</mark>	59	59	59	59	59	59	59	59
	84	75	75	70	64	60	56	53	51	49	47	46	45	44	44	43	43	43	43	43
	96	75	67	60	54	50	47	44	42	40	38	37	36	35	35	34	34	33	33	33
E	108	66	58	52	47	43	40	38	36	34	32	31	30	29	29	28	27	27	27	26
÷	120	59	51	46	42	38	35	33	31	29	28	27	26	25	24	24	23	23	22	22
Bua	132	53	46	41	37	33	30	28	26	25	23	22	21	20	19	18	18	17	17	16
L- Mull Length (in)	144	42	36	31	28	25	23	21	20	19	17	17	16	15						
μ	156	33	28	25	22	20	18	17	15											
	168	26	22	20	17	16														
	180	21	18	16																
	192	17	15																	
	204																			
	216																			
	228																			
	240																			





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1/4" x 4" S	teel							T١	N - T	ribu	tary	Wid	lth (i	n)						
Two - Wa	iy	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	36	75	75	75	75	75	75	75	75	75	71	66	62	59	56	53	51	48	46	44
	48	75	75	75	75	75	73	66	61	57	53	50	47	44	42	40	38	36	34	33
	60	75	75	75	71	64	58	53	49	45	42	40	37	35	33	32	30	29	27	26
	72	75	76	66	59	53	48	44	41	38	35	33	31	29	28	26	25	24	23	22
	84	75	65	57	51	45	41	38	35	32	30	28	27	25	24	22	21	20	19	19
	96	66	57	50	44	40	36	33	30	28	26	25	23	22	21	20	19	18	17	16
Ē	108	59	51	44	39	35	32	29	27	25	23	22	21	19	18	17	17	16	15	
÷	120	53	45	40	35	32	29	26	24	22	21	20	18	17	16	16	15			
ang a	132	48	41	36	32	29	26	24	22	20	19	18	17	16	15					
Ŀ Mull Length (in)	144	41	35	31	27	25	22	20	19	17	16	15								
Ę	156	32	28	24	21	19	17	16	15											
5	168	26	22	19	17	15														
	180	21	18	16																////
	192	17	15																	////
	204																	VIII	V///	V///
	216																			
	228											VIII				V///		V////	V////	V///
	240														V///			V///	V///	V///

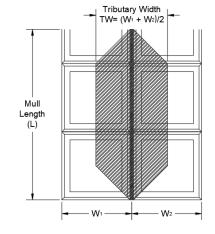
•Values represent structural pressure only (PSF)

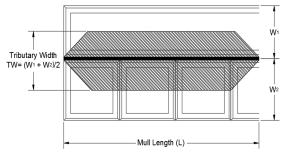
•Overall structural performance of combination is

determined by the lowest structural performance of any

individual unit or mullion in the combination

 $\bullet {\it Products\ must\ be\ installed\ and\ anchored\ properly\ in}$



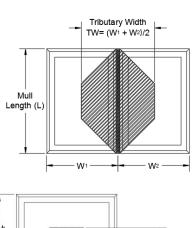


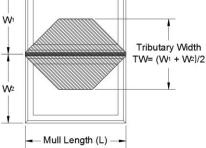


(Includes Standard and High Performance)

For reference only: Structural Steel to be provided by others

1/2" x 4" S	teel							T١	N - T	ribu	tary	Wid	lth (i	n)						
One - Wa	ау	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	36	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	48	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	60	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	72	75	75	75	75	74	70	66	64	62	61	<mark>60</mark>	59	59	59	59	59	59	59	59
	84	75	75	70	64	60	56	53	51	49	47	46	45	44	44	43	43	43	43	43
_	96	75	67	60	54	50	47	44	42	40	38	37	36	35	35	34	34	33	33	33
<u> </u>	108	66	58	52	47	43	40	38	36	34	32	31	30	29	29	28	27	27	27	26
L- Mull Length (in)	120	59	51	46	42	38	35	33	31	29	28	27	26	25	24	24	23	23	22	22
en 8	132	53	46	41	37	34	31	29	28	26	25	24	23	22	21	20	20	19	19	19
	144	48	42	37	34	31	28	26	25	23	22	21	20	19	19	18	18	17	17	16
Ē	156	44	38	34	31	28	26	24	22	21	20	19	18	17	17	16	16	15	15	
	168	41	35	31	28	26	24	22	20	19	18	17	16	16	15	15				
	180	38	33	29	26	24	22	20	18	17	16	15								
	192	32	28	24	22	19	18	16	15											
	204	27	23	20	18	16	15													
	216	23	19	17	15															
	228	19	16																	
	240	16																		

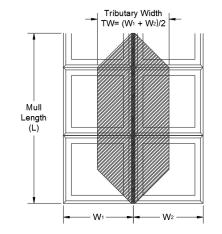


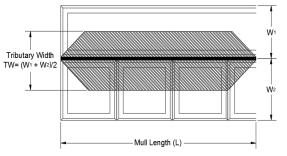


• Values represent structural pressure only (PSF) •Overall structural performance of combination is determined by the lowest structural performance of any individual unit or mullion in the combination •Products must be installed and anchored properly in

1/2" x 4" S	tool							T	A/ T	ribu	tonu	Mid	th fi	nl				_		
											_	Wid		-						
Two - Wa	ay	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	36	75	75	75	75	75	75	75	75	75	71	66	62	59	56	53	51	48	46	44
	48	75	75	75	75	75	73	66	61	57	53	50	47	44	42	40	38	36	34	33
	60	75	75	75	71	64	58	53	49	45	42	40	37	35	33	32	30	29	27	26
	72	75	75	66	59	53	48	44	41	38	35	33	31	29	28	26	25	24	23	22
	84	75	65	57	51	45	41	38	35	32	30	28	27	25	24	22	21	20	19	19
	96	66	57	50	44	40	36	33	30	28	26	25	23	22	21	20	19	18	17	16
E.	108	59	51	44	39	35	32	29	27	25	23	22	21	19	18	17	17	16	15	
L- Mull Length (in)	120	53	45	40	35	32	29	26	24	22	21	20	18	17	16	16	15			
Bu	132	48	41	36	32	29	26	24	22	20	19	18	17	16	15					
	144	44	38	33	29	26	24	22	20	19	17	16	15							
2	156	41	35	30	27	24	22	20	19	17	16	15								
- 5	168	38	32	28	25	22	20	19	17	16	15									
	180	35	30	26	23	21	19	17	16	15										
	192	32	28	24	21	19	17	16	15											
	204	27	23	20	18	16										V////				
	216	22	19	17	15															
	228	19	16												////	V////				
	240	16																		

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- •Products must be installed and anchored properly in accordance with Windsor Windows Installation Guidelines



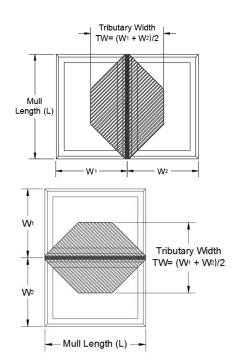




(Includes Standard and High Performance)

For reference only: Structural Steel to be provided by others

3/4" x 4" Steel			TW - Tributary Width (in)																	
One - Way		24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
	36	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	48	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	60	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
	72	75	75	75	75	74	70	66	64	62	61	60	59	59	59	59	59	59	59	59
	84	75	75	70	64	60	56	53	51	49	47	46	45	44	44	43	43	43	43	43
_	96	75	67	60	54	50	47	44	42	40	38	37	36	35	35	34	34	33	33	33
th (in)	108	66	58	52	47	43	40	38	36	34	32	31	30	29	29	28	27	27	27	26
	120	59	51	46	42	38	35	33	31	29	28	27	26	25	24	24	23	23	22	22
eng	132	53	46	41	37	34	31	29	28	26	25	24	23	22	21	20	20	19	19	19
L- Mull Length (in)	144	48	42	37	34	31	28	26	25	23	22	21	20	19	19	18	18	17	17	16
	156	44	38	34	31	28	26	24	22	21	20	18	18	17	17	16	16	15	15	
	168	41	35	31	28	26	24	22	20	19	18	17	16	16	15	15				
	180	38	33	29	26	24	22	21	19	18	17	16	15							
	192	35	30	27	24	22	20	19	17	16	15	15								
	204	33	29	25	23	20	19	17	16	15										
	216	31	27	24	21	19	18	16	15											
	228	28	24	21	19	17	15													
	240	24	21	18	16															



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individual unit or mullion in the combination

•Products must be installed and anchored properly in accordance with Windsor Windows Installation Guidelines

3/4" x 4" Steel			TW - Tributary Width (in)																	
Two - Way		24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	84	88	92	96
L- Mull Length (in)	36	75	75	75	75	75	75	75	75	75	71	66	62	59	56	53	51	48	46	44
	48	75	75	75	75	75	73	66	61	57	53	50	47	44	42	40	38	36	34	33
	60	75	75	75	71	64	58	53	49	45	42	40	37	35	33	32	30	29	27	26
	72	75	75	66	59	53	48	44	41	38	35	33	31	29	28	26	25	24	23	22
	84	75	65	57	51	45	41	38	35	32	30	28	27	25	24	22	21	20	19	19
	96	66	57	50	44	40	36	33	30	28	26	25	23	22	21	20	19	18	17	16
	108	59	51	44	39	35	32	29	27	25	23	22	21	19	18	17	17	16	15	
	120	53	45	40	35	32	29	26	24	22	21	20	18	17	16	16	15			
	132	48	41	36	32	29	26	24	22	20	19	18	17	16	15					
	144	44	38	33	29	26	24	22	20	19	17	16	15							
	156	41	35	30	27	24	22	20	19	17	16	15								
	168	38	32	28	25	22	20	19	17	16	15									
	180	35	30	26	23	21	19	17	16	15										
	192	31	27	23	21	19	17	16												
	204	26	22	20	17	16														
	216	22	19	16																
	228	19	16																	
	240	16																		

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