PART 1 - GENERAL

1.01 SECTION INCLUDES
   A. Factory assembled aluminum clad wood direct set windows, glass and glazing, and [grilles].
   B. Anchorages, attachments, and accessories.

1.02 RELATED SECTIONS
   A. Section 01340 - Shop Drawings, Product Data, and Samples.
   B. Section 01610 - Delivery, Storage, and Handling.
   C. Section 01710 - Final Cleaning.
   D. Section 07200 - Batt and Blanket Insulation.
   E. Section 07920 - Sealants and Caulking.
   F. Section 08800 - Glass and Glazing.

1.03 REFERENCES
   A. AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM):
      1. ASTM E-283 - Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors.
      2. ASTM E-547 - Water Penetration of Exterior Windows, Curtain Walls, and Doors by Cyclic Static Air
         Pressure Difference.
      3. ASTM E-330 - Structural Performance of Exterior Windows, Curtain Walls, and Doors under Uniform
         Static Air Pressure Difference.
   B. AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA):
         Doors and Skylights.
   C. WINDOW & DOOR MANUFACTURERS ASSOCIATION (WDMA):
      1. WDMA I.S-4 Industry Standard for Water-Repellent Preservative Treatment for Millwork
   D. AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)
   E. NATIONAL FENESTRATION RATING COUNCIL (NFRC)

1.04 PERFORMANCE CRITERIA
   A. Direct Set units shall meet requirements in accordance AAMA/WDMA/CSA 101/I.S.2/A440.
   B. Air leakage shall not exceed 0.30 cfm per sq.ft. of sash when tested in accordance with ASTM E-283 at
      1.57 psf.
   C. No water penetration shall be allowed when tested in accordance with ASTM E-547.
   D. Window units shall withstand positive and negative wind loads without damage. The units shall be tested
      in accordance with ASTM E-330.
   E. Window units shall meet impact requirements in accordance with AAMA 506 / ASTM E-1886 / ASTM E-
      1996.

1.05 SUBMITTALS
   A. Shop drawings shall be submitted in accordance with Section 01340.
   B. Product data in the form of general catalogs, test lab reports, product performance, and warranty
      information shall be submitted in accordance with Section 01340.
   C. Samples showing glazing, quality of construction, and finish shall be submitted in accordance with Section
      01340.

1.06 DELIVERY, STORAGE, AND HANDLING
   A. In compliance with Section 01610, window units shall be delivered undamaged and with protective
      packaging. Complete installation and finishing instructions shall be included.
   B. Store units in a clean, dry place off the ground in an upright position.
PART 2 - PRODUCTS

2.01 MANUFACTURER
   A. Pinnacle Series Direct Set window units as manufactured by Windsor Windows & Doors.

2.02 MATERIALS
   A. Frame: Shall be select pine treated with water repellent preservative. Exposed exterior portion shall be extruded aluminum sealed at corners with closed cell foam gaskets. Jamb thickness shall be 1-1/4". Standard set up jamb width shall be 4-9/16" (4-1/8" basic jamb with 7/16" extender). Other jamb extension available to match finished wall thickness. Vinyl hinged nailing fin and drip cap are factory applied Rigid aluminum nailing fin and color matched drip cap option is available. Installation clips and screws are available up request.
   B. Finish: All aluminum exterior surfaces shall be covered with a factory applied, polyester powder-coat paint in 22 standard and 20 feature colors. Anodized colors are also available.
   C. Glazing: Shall be 1" Sea Storm™ Laminated LoE² insulating glass as standard, glazed with a full perimeter of structural silicone, and interior wood stops. Cardinal's Preserve™ option is standard for Sea Storm™ Impact IG. It is a removable, factory-applied protective film adhered to both interior and exterior surfaces of the glass.
   D. Grilles: (Extra when specified) Colonial grilles shall be select pine with moulded edges. Stick grilles are fastened to sash with press pins, while perimeter grilles use a hidden clip system. Stick grilles and perimeter grilles are available in 7/8" or 1-1/4" widths. White, cinnamon, bronze, tan, ivory, hunter green, or black; aluminum inner grilles (in air space) are also available in 13/16" flat or 3/4" profiled. Two-toned inner grilles are available with a white interior, and a bronze, green, tan, ivory, or black exterior. Windsorlite (WDL) simulates true divided lite, but is created by adhesively fixing the wood interior and aluminum exterior to the surfaces of the insulated glass. WDL is available in 5/8", 7/8" and 1-1/4" widths. See Divided Lite Options for profile details. All are available with or without inner bar between the glass. Exterior bars are available in 22 standard and 20 feature colors.
Pinnacle Impact Series
CLAD DIRECT SET SPECIFICATIONS

PART 3 – EXECUTION

3.01 EXAMINATION
   A. Verify that there is no visible damage to the unit before installation.

3.02 INSTALLATION
   A. Verify the rough opening is of the recommended size and that it is plumb, level, and square.
   B. Install the window unit in accordance with the manufacturer’s recommendations.
   C. Install sealant, backing material, and insulation around opening perimeter in accordance with Section 07900 and Section 07920.
   D. For installation details reference Supplemental Instructions at www.windsorwindows.com

3.03 ADJUSTMENT AND CLEANING
   A. Cover the window unit to avoid damage due to spray paint, plaster, and other construction operations.
   B. Remove all visible labels and instructions.
   C. Final cleaning of glass in accordance of Section 01

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