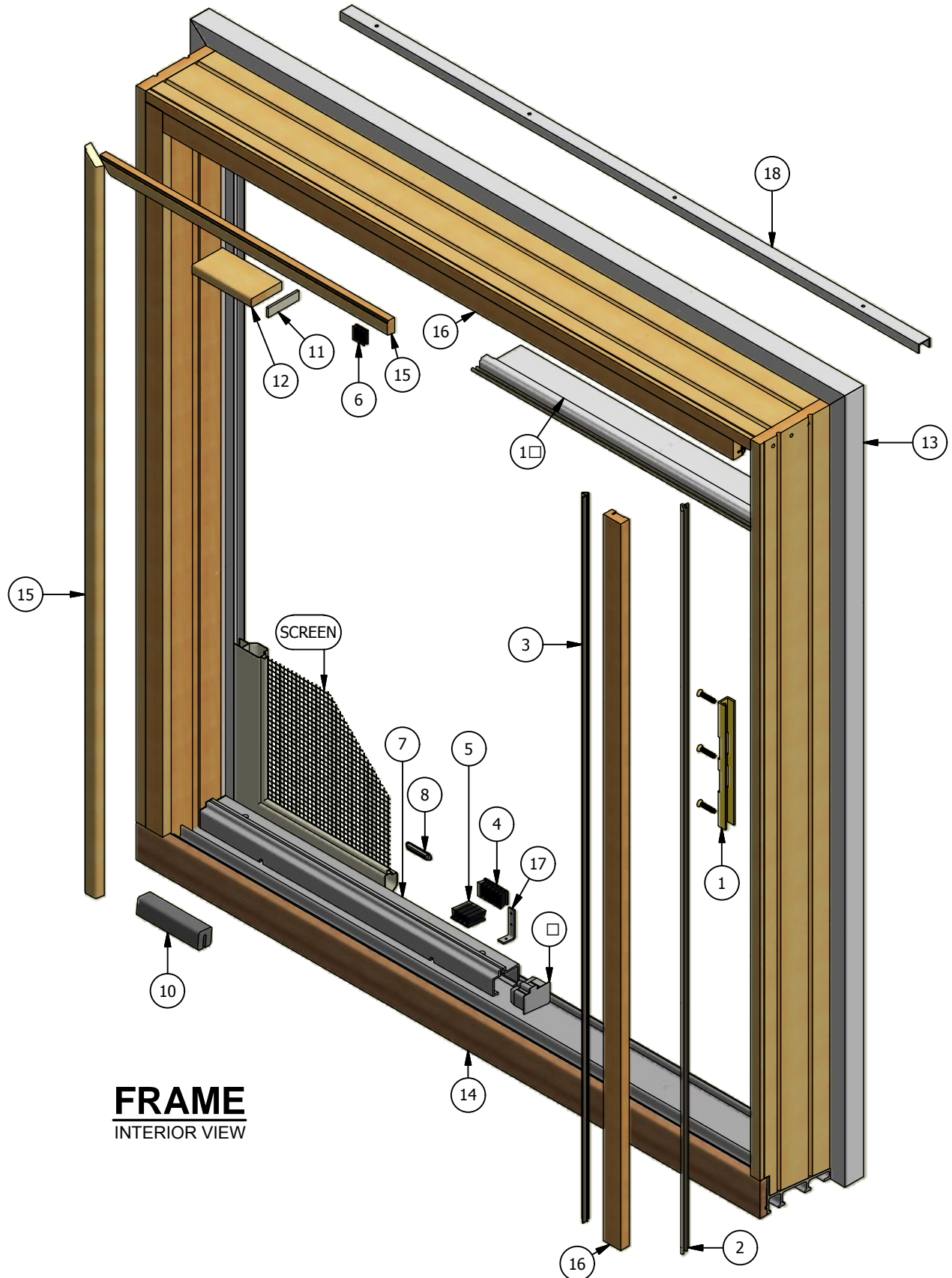


# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification



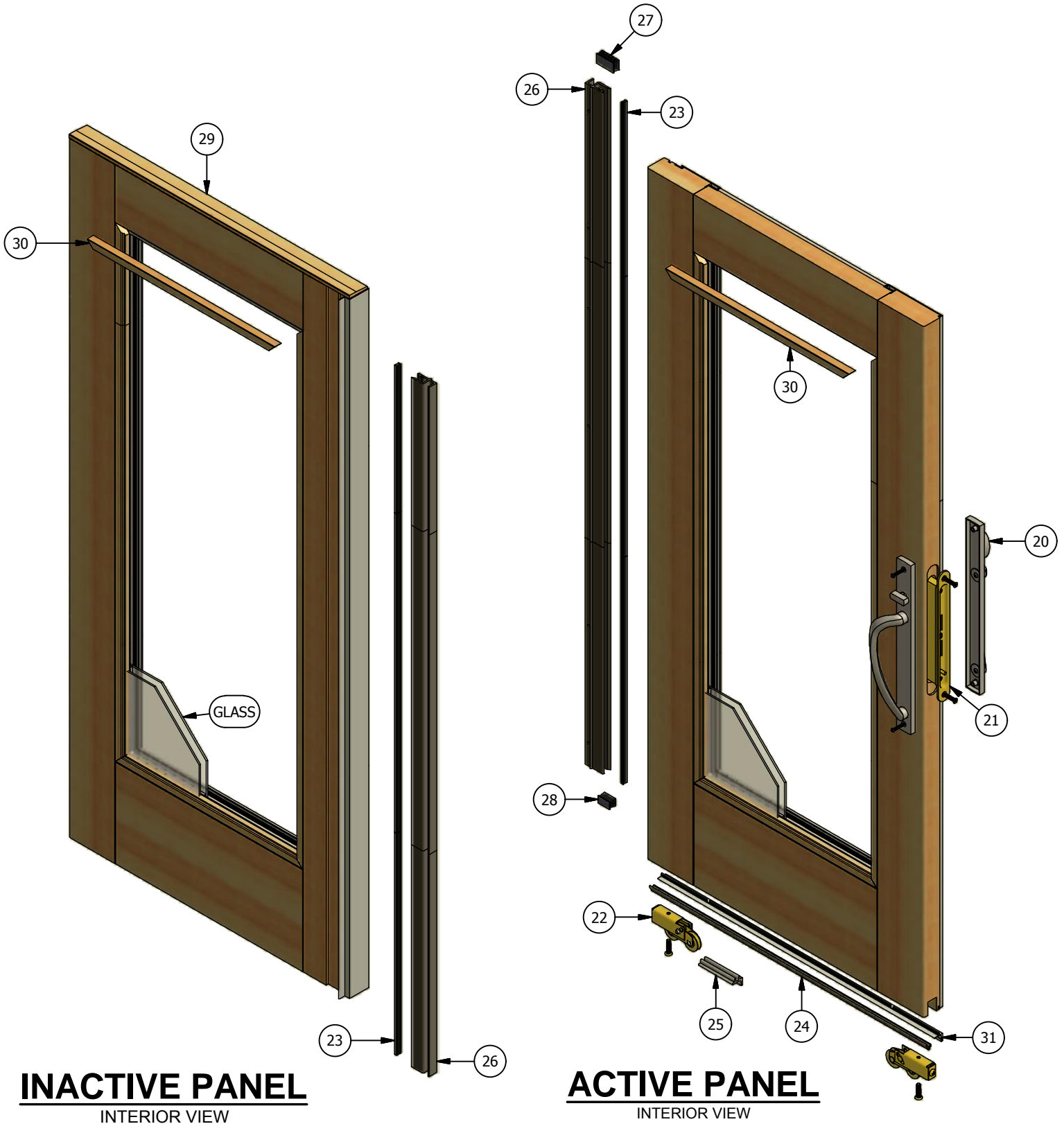
**FRAME**  
INTERIOR VIEW



# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification

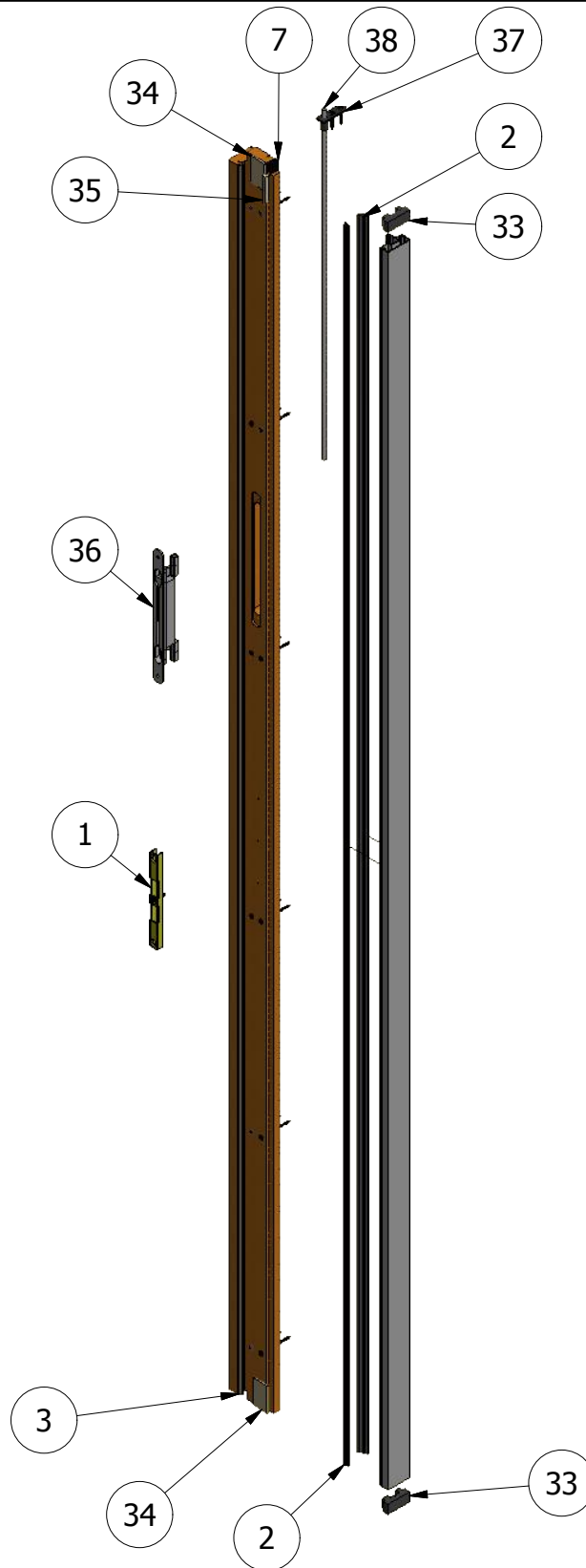




# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification



### QUAD ASTRAGAL



# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification


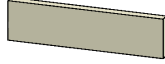




Image	Item #	Description	Color / Finish / Size	Spec	Part #
	1	Keeper (April '07 - Current)	Standard Seacoast		2480053 2480056
		Keeper Screws #10 x 1 1/4" Screw (Qty.3)	Standard Seacoast		508105 518105
	2	Active Jamb / Astragal Weatherstrip	Color Dependent Component		Beige 2384100 Bronze 2384176
	3	Interior Frame / Astragal Weatherstrip			Beige 2384105 Black 2384177
	4	Setting Block Dust Pad			2384131
	5	Sill Dust Pad			2384130
	6	Upper Frame / Astragal Dust Pad			2384133
	7	Setting Block	Grey Grey Grey Brown Brown Brown	2-6 3-0 4-0 2-6 3-0 4-0	2384704 2384708 2384712 2384705 2384709 2384713
	8	Setting Block Weep Cover	Grey Brown		2384140 2384141
	9	Setting Block End Cap (LH Shown)	Grey Grey Brown Brown	LH RH LH RH	2384750 2384753 2384751 2384754



# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification




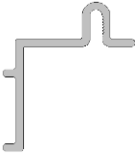




Image	Item #	Description	Color / Finish / Size	Spec	Part #
	10	Sill Bumper	Grey Brown		2384981 2384982
	11	Head Bumper Pad			Beige 2384983 Black 2384179
	12	Head Bumper Block	8' Pine Lineal		2386225
	13	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003
	14	Oak Threshold		3-0 4-0 5-0 6-0 8-0 10-0 12-0 16-0	2386007 2386008 2386009 2386010 2386011 2386259 2386260 2386261
	15	Inactive Jamb Parting Stop	9' Pine Lineal		2385414



# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification



Image	Item #	Description	Color / Finish / Size	Spec	Part #
  Not Shown on Assembly Dwg	16	Head & Side Jamb Interior Stop  Interior Stop Bracket Int. Stop Bracket to Stop Screws #6 x 1/2" Screw (Qty.6)  Int. Stop Bracket to Frame Screws #6 x 3/4" Screw (Qty.6)	Pine	2-6	2385495
			Pine	3-0	2385496
			Pine	4-0	2385497
			Pine	10-0	2385491
			Pine	12-0	2385492
			Pine	16-0	2385493
			Pine	6-8	2385460
			Pine	6-10	2385461
			Pine	8-0	2385462
			Pine	9-0	2385463
					2384975
					508157
					500007
 		Quad Head Jamb Interior Stop (Q3 2018- Current)	Pine	10-0	2385498
			Pine	12-0	2385499
			Pine	16-0	2385501
					481042
					508060
	17	Inactive Panel Bracket Inactive Panel Bracket Screws #6 x 3/4" Screw (Qty.2)			2384970
					500005
	18	Screen Channel (Head & Sides)	Primed	13'-10"	6137
 Not Shown on Assembly Dwg		Screen Channel Screw (#6 x 5/8")	White		508085
	19	Head & Side Jamb Cover Head Jamb Cover Screws #8 x 1 1/2" Screw (Qty.6)	White		2384780
					508102



# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	20	Contemporary (Signature) Handle Set (May '09 - Current)	<b>No Keyed Lock</b>		
			White		2480000
			Black		2480001
			Faux Bronze		2480002
			Brass		2480003
			Satin Nickel		2480004
			Polished Chrome		2480005
			Brushed Chrome		2480006
			Antique Brass		2480007
			Antique Nickel		2480009
			Oil Rub Bronze		2480010
			<b>Set Keyed Lock</b>		
			White		2480011
			Black		2480012
			Faux Bronze		2480013
			Brass		2480014
			Satin Nickel		2480015
			Polished Chrome		2480016
			Brushed Chrome		2480017
			Antique Brass		2480018
Antique Nickel		2480019			
Oil Rub Bronze		2480020			
<b>Keyed Cylinder</b>					
Bright Brass		2480030			
Satin Nickel		2480031			
Antique Brass		2480032			
Brushed Chrome		2480033			
Oil Rub Bronze		2480034			
Polished Chrome		2480040			
 <p>Not Shown on Assembly Dwg</p>		Signature Dummy Handle Set (For Quad Unit Only)	White		2480060
			Black		2480061
			Bronze		2480062
			Polished Chrome		2480063
			Brushed Chrome		2480064
			Antique Brass		2480065
			Satin Nickel		2480067
			Bright Brass		2480068
			Oil Rubbed Bronze		2480069
			Antique Nickel		2480070
		Handle Set Screw Pack	Black		2480071
			Faux Bronze		2480072
			Brass		2480073
			Antique Brass		2480074
			White		2480075
			Satin Nickel		2480076
			Polished Chrome		2480077
			Oil Rubbed Bronze		2480078
			Brushed Chrome		2480079
			Antique Nickel		2480080



# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
		Euro Handle Set (Q2 2017 - Current)	<b>No Keyed Lock</b>		
			Antq Brass (available Q4 2017)	2490001	
			White	2490002	
			Satin Nickel	2490003	
			Polished Chrome	2490004	
			ORB	2490005	
			Brushed Chrome	2490006	
			Antq Nickel	2490007	
			Black	2490008	
			Faux Brz	2490009	
			Brass (available Q4 2017)	2490010	
			<b>Set Keyed Lock</b>		
			Antq Brass (available Q4 2017)	2490011	
			White	2490012	
			Satin Nickel	2490013	
			Polished Chrome	2490014	
			ORB	2490015	
			Brushed Chrome	2490016	
			Antq Nickel	2490017	
			Black	2490018	
Faux Brz	2490019				
Brass (available Q4 2017)	2490020				
<b>Keyed Cylinder</b>					
Bright Brass	2480030				
Satin Nickel	2480031				
Antique Brass	2480032				
Brushed Chrome	2480033				
Oil Rub Bronze	2480034				
Polished Chrome	2480040				
		Euro Dummy Handle Set (For Quad Unit Only)	Antq Brass	2490021	
			White	2490022	
			Satin Nickel	2490023	
			Polished Chrome	2490024	
			ORB	2490025	
			Brushed Chrome	2490026	
			Antq Nickel	2490027	
			Black	2490028	
			Faux Brz	2490029	
			Brass	2490030	





# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
		Flush Mounted Handle Set (Q2 2018 - CURRENT)	Black	OOXO	2384937
			Black	OXOO	2384938
			Faux Bronze	OOXO	2384931
			Faux Bronze	OXOO	2384932
			Satin Nickel	OOXO	2384933
			Satin Nickel	OXOO	2384934
		Flush Dummy Handle Set (For Quad Units Only)	Faux Bronze		2384939
			Satin Nickel		2384940
			Oil Rubbed Bronze		2384941
			Black		2384942
		Imperial Handle Set (January '05 - May '09)	Brass Operator		2384020
			Brass Lock		2384021
			Antique Brass Operator		2384030
			Antique Brass Lock		2384031
			Polished Chrome Operator		2384040
			Polished Chrome Lock		2384041
			White Operator		2384060
			White Lock		2384061
			Brushed Chrome Operator		2384045
			Brushed Chrome Lock		2384046
			Oil Rubbed Bronze Operator		2384025
			Oil Rubbed Bronze Lock		2384026
			Satin Nickel Operator		2384075
			Satin Nickel Lock		2384076
			Std Wood Black Operator		2384005
			Std Wood Black Lock		2384006
			Std Wood White Operator		2384000
			Std Wood White Lock		2384001
Black Operator		2384077			
Black Lock		2384073			
Antique Nickel Operator		2384078			
Antique Nickel Lock		2384074			

# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification



Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Imperial Strike Plate (January '05 - May '09)			2384009
		Imperial Strike Plate Screws #10 x 1 1/4" Screw			508105
 Not Shown on Assembly Dwg		Imperial Hardware Gear (January '05 - May '09)		The gear and the strike plate are now made by Amesbury. Must send new strike plate (2384009) to work with the replacement gear.	2384010
	21	Lock Gear (April '07 - Current)	Standard Seacoast		2480052 2480055
		Lock Gear Screws #10 x 1 1/4" Screw	Standard Seacoast		508105 518105
	22	Precision Ball Bearing Roller	Standard Seacoast		2480059 2480066
		Roller Screws #10 x 1/2" Screw	Standard Seacoast		508106 518106
	23	Interlock Weatherstrip			2384110
	24	Active Panel Sill Weatherstrip			2381654
	25	Active Panel Bracket			2384768
		Active Panel Bracket Screws #10 x 2" Screws			
	26	Interlock - Beige / Black	Active	6-8	2384760 / 2384860
			Inactive		2384761 / 2384861
			Active	6-10	2384762 / 2384862
			Inactive		2384763 / 2384863
			Active	8-0	2384764 / 2384864
			Inactive		2384765 / 2384865
			Active	9-0	2384766 / 2384866
			Inactive		2384767 / 2384867
		Interlock Screws #8 x 3/4" Screw			508152



# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	27	Upper Panel Dust Pad			2384131
	28	Lower Panel Dust Pad			2384132
	29	Inactive Head Filler Strip		1-2 1-4 1-6 2-6 3-0 4-0	2386120 2386121 2386122 2386126 2386127 2386128
	30	Glass Stop	8' Pine Lineal		2380890
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520
	30	Glazing Tape 1/16" x 3/16" Double Faced	Black - 216' Roll		2381420
		Contemporary Glass Stop	8' Pine Lineal 8' Alder Lineal 8' Fir Lineal		2922300 2922300-A 2922300-F
Not Shown on Assembly Dwg		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520
		Glazing Tape 1/16" x 3/16" Double Faced	Black - 216' Roll		2381420
	31	Active Panel Sill Weatherstrip Bracket	Bronze Hunter Green Mill Finish* Black		2384552 2384553 2384555 2384556

\*When ordering aluminum lineals in 2604 or 2605 standard or feature color, please order the mill part number to that extrusion, then specify color and either 2604 or 2605 finish.



# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification

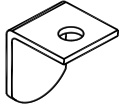



Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Quad Interior Astragal (State panel height when ordering astragal) (Q2 2018 and older)	7' Pine 8' Pine		220168 220169
 Not Shown on Assembly Dwg		Quad Interior Astragal Weatherstrip (Q2 2018 and older)			Beige 8046-1 Black 2384178
 Not Shown on Assembly Dwg		Quad Screen Astragal (State panel height when ordering astragal)  Quad Screen Astragal Screws #6 x 1" Screw	Bronze White Tan Hunter Green Ivory Black Cinnamon		659801 659802 659803 2370407 659804 659806 659807  550261
	33	Quad Astragal Plug (Q3 2018 - Current)	Black		890059
		Quad Shootbolt Plug (Q3 2018 - Current)	Beige		890061
	34	Quad Astragal Pad (Q3 2018 - Current)	Bronze		2384370
	35	Weatherstrip Filler Pad (Q3 2018 - Current)	Bronze		2384380
	36	Quad Twinbolt Gear Screw (2) (Q3 2018 - Current)			890056 2370091
	37	Quad Rod Guide Screw (2) (Q3 2018 - Current)			890058 508196
	38	Quad Shootbolt Rod (Q3 2018 - Current)		6-8 6-10 8-0 9-0 10-0	890057 890057 2384916 2384917 2384919



# Legend HBR Series

## Sliding Patio Door (Stat-Active - 2 and 4 Panel)

### Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Quad Screen Stop			6138
		Quad Screen Stop #6 x 3/4" Screw			500005
 Not Shown on Assembly Dwg		Screen Keeper			659889
 Not Shown on Assembly Dwg		Footbolt Kit	White Bronze Black		890033 890032 890034
 Not Shown on Assembly Dwg		Manual Shootbolt (with screws) (Q2 2018 and Older)	Brass Stainless Steel		890053 890054