PINNACLE Series
Clad Anodize Finish Specifications

Windsor Windows & Doors offers 7 colors in our Anodize Finish Clad Program. Please refer to the Anodize Finish Clad palette card for color selections. All colors in the Anodize Finish program will conform to AAMA 611 Class I standards; see reverse side of Anodize Finish Clad palette card for specification details.

Finish: Anodize finish is a microscopic oxidized coating applied to the aluminum cladding; because it is so thin some die lines, minor tooling marks and slight crazing may telegraph through the finish.

Control Samples: Use the Anodize Finish Clad palette card for control samples.

Requirements: **- Rigid Nail Fin, where offered, is required for all Anodize Finished Pinnacle Clad products.**
- **Units ordered with factory applied Clad Brickmould trims (Standard or Williamsburg) will require masonry clip installation**

Lead-times: Allow 6 weeks from receipt of a <u>confirmed</u> order. **No <u>changes or cancellations</u> on Anodize Finish orders will be accepted.**

Accessory Components: Windsor will utilize standard components on all units. This may include gasket, weatherstrip and sash corner colors. Please refer to the Clad Color Dependent Components Chart for which component colors are used with each Anodize Finish color.

Order Minimums: A minimum order of 30 units (total units of all product lines) is required. Count all patio doors per panel (i.e.: a two panel patio door counts as 2 units). For orders smaller than 30 units a setup fee will apply. **Screens must be ordered with units.** Customer requested staged shipments must have no more than 60 days between first shipment and last shipment.

Touch Up: Anodize Finish is not reproducible in the field; touchup, if required, uses a liquid paint of similar color, but will not provide the exact same finish. Since touchup is not an exact color match a local paint supplier can provide an acceptable color match based on the Anodize Finish palette card.

Limitations: Innergrilles are not available in Anodize Finishes