## Pinnacle Impact Series

## CLAD DIRECT SET SPECIFICATIONS

## **PART 1 - GENERAL**

## 1.01 SECTION INCLUDES

- Factory assembled aluminum clad wood direct set windows, glass and glazing, and [grilles].
- B. Anchorages, attachments, and accessories.

## 1.02 RELATED SECTIONS

- A. Section 01340 Shop Drawings, Product Data, and Samples.
- B. Section 01610 Delivery, Storage, and Handling.
- C. Section 01710 Final Cleaning.
- D. Section 07200 Batt and Blanket Insulation.
- E. Section 07920 Sealants and Caulking.
- F. Section 08800 Glass and Glazing.

### 1.03 REFERENCES

- A. AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM):
  - 1. ASTM E-283 Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors.
  - ASTM E-547 Water Penetration of Exterior Windows, Curtain Walls, and Doors by Cyclic Static Air Pressure Difference.
  - 3. ASTM E-330 Structural Performance of Exterior Windows, Curtain Walls, and Doors under Uniform Static Air Pressure Difference.
- B. AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA):
  - AAMA/WDMA/CSA 101/I.S.2/A440-11 North American Fenestration Standard/Specification for Windows, Doors and Skylights.
- C. WINDOW & DOOR MANUFACTURERS ASSOCIATION (WDMA):
  - 1. WDMA I.S-4 07 Industry Standard for Water-Repellent Preservative Treatment for Millwork
- D. AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)
- E. NATIONAL FENESTRATION RATING COUNCIL (NFRC)

## 1.04 PERFORMANCE CRITERIA

- A. Direct Set units shall meet requirements in accordance AAMA/WDMA/CSA 101/I.S.2/A440-11.
- B. Air leakage shall not exceed 0.30 cfm per sq.ft. of sash when tested in accordance with ASTM E-283 at 1.57 psf.
- C. No water penetration shall be allowed when tested in accordance with ASTM E-547.
- D. Window units shall withstand positive and negative wind loads without damage. The units shall be tested in accordance with ASTM E-330.
- E. Window units shall meet impact requirements in accordance with AAMA 506-2000 / ASTM E-1886-05 / ASTM E-1996-06.

## 1.05 SUBMITTALS

- A. Shop drawings shall be submitted in accordance with Section 01340.
- B. Product data in the form of general catalogs, test lab reports, product performance, and warranty information shall be submitted in accordance with Section 01340.
- C. Samples showing glazing, quality of construction, and finish shall be submitted in accordance with Section 01340.

## 1.06 DELIVERY, STORAGE, AND HANDLING

- A. In compliance with Section 01610, window units shall be delivered undamaged and with protective packaging. Complete installation and finishing instructions shall be included.
- B. Store units in a clean, dry place off the ground in an upright position.

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## Pinnacle Impact Series

## **SPECIFICATIONS**

## **PART 2 - PRODUCTS**

## 2.01 MANUFACTURER

A. Pinnacle Series Direct Set window units as manufactured by Windsor Windows & Doors.

### 2.02 MATERIALS

- A. Frame: Shall be select pine treated with water repellent preservative in accordance with NWWDA I.S.-4. Exposed exterior portion shall be extruded aluminum sealed at corners with closed cell foam gaskets. Jamb thickness shall be 1-1/4". Standard set up jamb width shall be 4-9/16" (4-1/8" basic jamb with 7/16" extender). Other jamb extension available to match finished wall thickness. Vinyl hinged nailing fin and drip cap are factory applied. Installation clips and screws will be provided with units.
- B. Finish: All aluminum exterior surfaces shall be covered with a factory applied, polyester powder-coat paint in 22 standard and 20 feature colors. Anodized colors are also available.
- C. Glazing: Shall be 1" Sea Storm<sup>TM</sup> Laminated LoE<sup>2</sup> insulating glass as standard, glazed with a full perimeter of structural silicone, and interior wood stops. Cardinal's Preserve<sup>TM</sup> option is standard for Sea Storm<sup>TM</sup> Impact IG. It is a removable, factory-applied protective film adhered to both interior and exterior surfaces of the glass.
- D. Grilles: (Extra when specified) Colonial grilles shall be select pine with moulded edges. Stick grilles are fastened to sash with press pins, while perimeter grilles use a hidden clip system. Stick grilles and perimeter grilles are available in 7/8" or 1-1/4" widths. White, cinnamon, bronze, tan, ivory, hunter green, or black; aluminum inner grilles (in air space) are also available in 13/16" flat or 3/4" profiled. Two-toned inner grilles are available with a white interior, and a bronze, green, tan, ivory, or black exterior. Windsorlite (WDL) simulates true divided lite, but is created by adhesively fixing the wood interior and aluminum exterior to the surfaces of the insulated glass; when ordered interior primed, the interior WDL bars will be cellular PVC. WDL is available in 5/8", 7/8" and 1-1/4" widths. See Divided Lite Options for profile details. All are available with or without inner bar between the glass. Exterior bars are available in 22 standard and 20 feature colors.

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## **SPECIFICATIONS**

## **PART 3 – EXECUTION**

## 3.01 EXAMINATION

A. Verify that there is no visible damage to the unit before installation.

### 3.02 INSTALLATION

- A. Verify the rough opening is of the recommended size and that it is plumb, level, and square.
- B. Install the window unit in accordance with the manufacturer's recommendations.
- C. Install sealant, backing material, and insulation around opening perimeter in accordance with Section 07900 and Section 07920.
- D. For installation details reference Florida drawing number 1372.

## 3.03 ADJUSTMENT AND CLEANING

- A. Cover the window unit to avoid damage due to spray paint, plaster, and other construction operations.
- B. Remove all visible labels and instructions.
- C. Final cleaning of glass in accordance of Section 01

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