

Windsor Series Swinging Patio Door Replacement Instructions

Purpose: To determine the correct age, size, and configuration of the Windsor Series Panel being replaced.

Included in this document:

- Current Product Questions
- Former Windsor Series Sizing and Date Range
- IG Identification
- Measurement Guidelines

Current Product Questions: In order to verify that the correct product is being built, Windsor will need to determine a few specifics of the current product.

- Ask if the measurements given are "wood-to-wood" measurements, not including metal, hardware, sweeps, etc...
- Ask for the panel size.
- Ask for the IG date code.
- Ask for the desired glass type.
- Ask for the current hardware type.
- Ask if hinges are needed or if the current hinges are in working order.
- Ask if the current product has grilles installed, if so, determine the type.

Former Windsor Series Sizing & Date Range: Even though doors in the field might be a standard size, customers may give a size that is slightly different than what was a standard size at that time. Below is a list of the standard sizes to help identify if the door in question is in fact a standard size.

Clad Inswing & Outswing					
Series	Date Range	Width		Height	
		Glass	Panel	Glass	Panel
3	3/97 - 3/00	<u>2-6:</u> 20"	<u>2-6:</u> 28 1/2"	<u>6-8:</u> 63 7/8"	<u>6-8:</u> 6'-7 1/2"
4	4/00 - 3/01	<u>2-8:</u> 22"	<u>2-8:</u> 30 1/2"	<u>6-10:</u> 66 3/4"	<u>6-10:</u> 6'-10 3/8"
5	4/01 & After	<u>3-0:</u> 26"	<u>3-0:</u> 34 1/2"	<u>8-0:</u> 79 3/4"	<u>8-0:</u> 7'-11 3/8"
Primed Inswing					
Series	Date Range	Width		Height	
		Glass	Panel	Glass	Panel
3	3/97 - 3/00	<u>2-6:</u> 20"	<u>2-6:</u> 28 9/32"	<u>6-8:</u> 63 7/8"	<u>6-8:</u> 6'-7 1/2"
4	4/00 - 3/01	<u>2-8:</u> 22"	<u>2-8:</u> 30 9/32"	<u>6-10:</u> 66 3/4"	<u>6-10:</u> 6'-10 3/8"
5	4/01 & After	<u>3-0:</u> 26"	<u>3-0:</u> 34 9/32"	<u>8-0:</u> 79 3/4"	<u>8-0:</u> 7'-11 3/8"

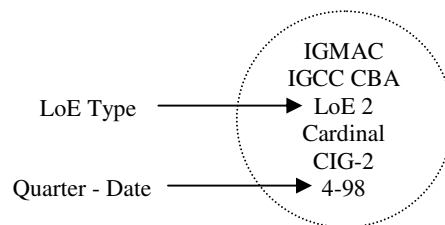
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IG Identification: For certain doors, the IG will have a nine digit code identifying the age of the door and the IG type. Use the chart below to determine the necessary information to re-order the panel. If the glass doesn't contain this code, there will be an etching in the corner of the glass identifying the age of the door.

Windsor IG: Located on the spacer between both panes of glass

Character (Nine Digit Code)					
#1 - Year	#2 & 3 - Week of Year	#4 & 5 - Type of IG	#6 - Prod. Shift	#7 - Spacer Type	#8 & 9 - MFG Facility
A = 1990 B = 1991 C = 1992 D = 1993 E = 1994 F = 1995 G = 1996 H = 1997 I = 1998 J = 1999 K = 2000	01 - First ↓ 52 - Last	01 = Clear 02 = LoE 1 03 = Clear Tempered 04 = Bronze Tint 05 = Grey Tint 06 = Obscure 13 = Tempered Argon 18 = Clear Argon 22 = LoE 2 23 = LoE 2 Tempered 28 = LoE 2 Argon 32 = LoE 1 Tempered 36 = Obscure Tempered 38 = LoE 1 Tempered 42 = Laminated Argon 43 = Bronze Tempered 52 = Grey Tint LoE 2 62 = LoE 2 Obscure 63 = LoE 2 Obscure Temp. 82 = LoE 2 Argon 83 = LoE 2 Argon Temp. 84 = Bronze Tint Argon 85 = Grey Tint LoE 2 Arg. 86 = LoE 2 Obscure 87 = Bronze Tint LoE 2	F = First S = Second T = Third	B = Bronze M = Mill W = WDL	IA = Iowa IO = Idaho NC = N. Carolina

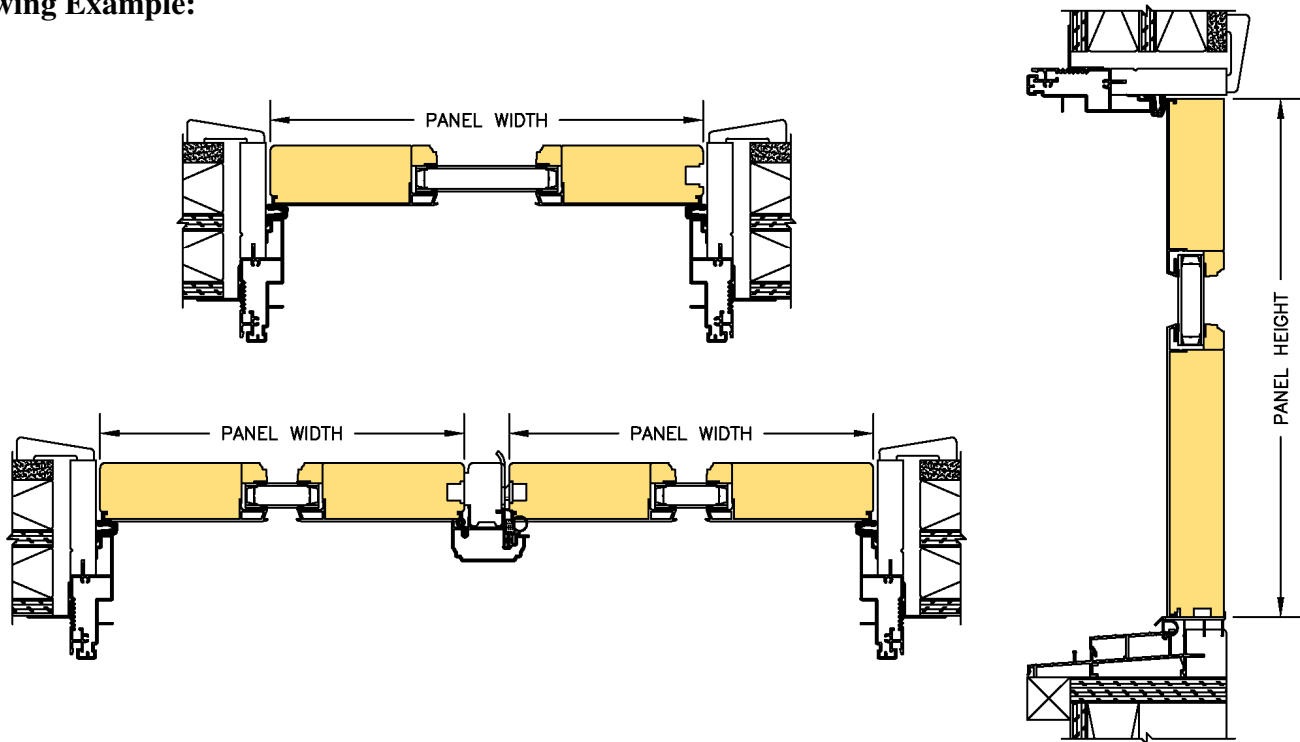
Cardinal IG: Etched in the corner of the Glass



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Measurement Guidelines: Measure the panel dimension of the current panel. When measuring, only include the wood to wood measurement. Do not include the weatherstrip and/or sweep in the measurement.

Inswing Example:



Outswing Example:

