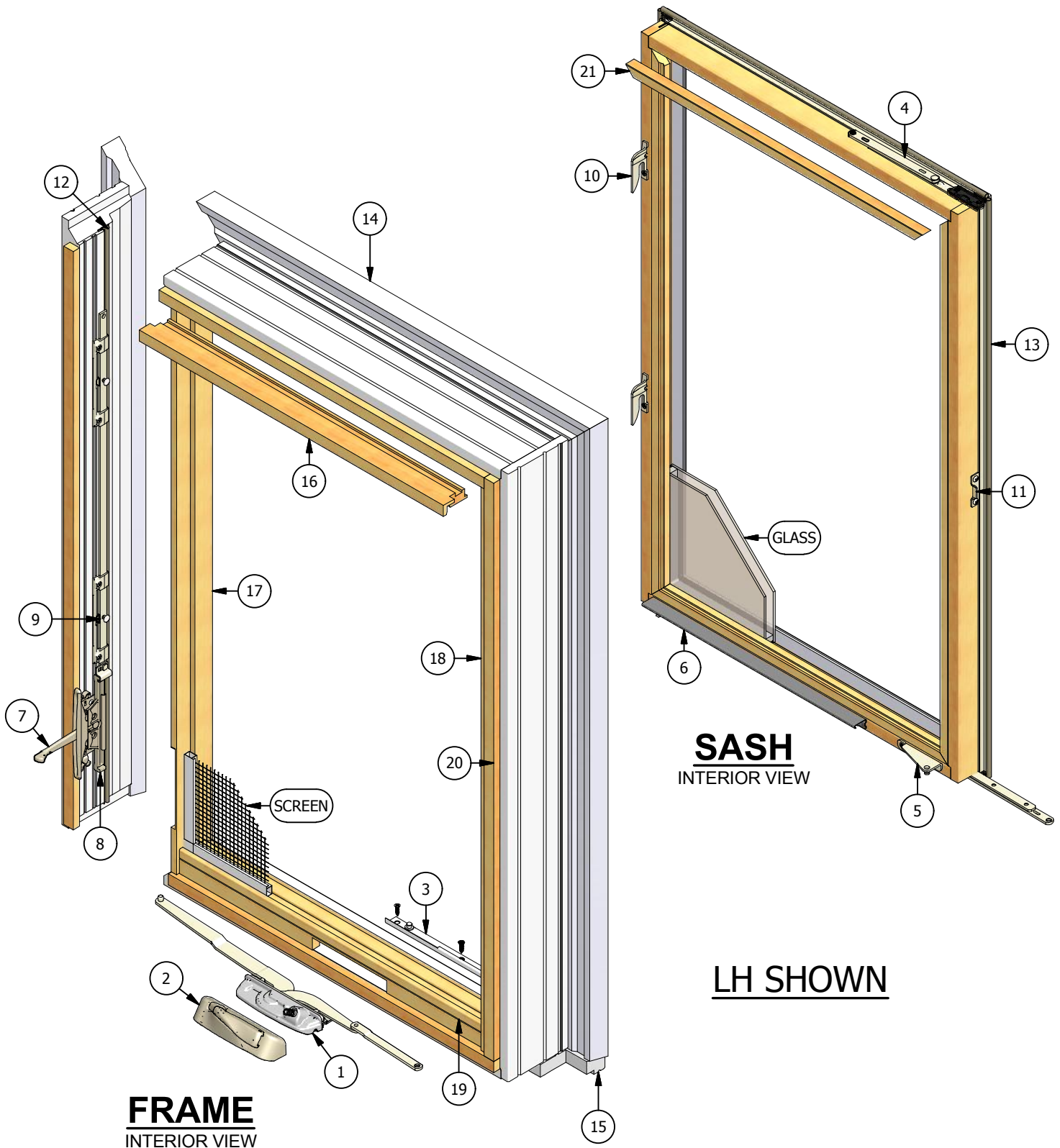


Legend Series

Casement (Operating)

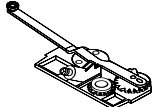
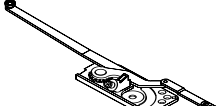
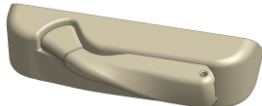
Parts Identification



Legend Series

Casement (Operating)

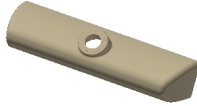
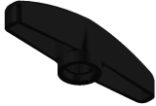
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 	1	Dual Arm Operator (LH Shown) (April '06 - Current) Used on 20-32 Sizes	Standard	LH	542019
			Standard	RH	542119
			Seacoast	LH	542130
			Seacoast	RH	542131
		Dyad Operator (LH Shown) (April '06 - Current) Used on 14-16 Sizes	Standard	LH	542021
			Standard	RH	542121
			Seacoast	LH	542132
			Seacoast	RH	542133
		Operator Screws #8 x 7/8" Screw (Qty.4)	Standard		508150
			Seacoast		518150
  		Single Arm Operator (June '00 - March '06)	Standard	LH	540023
			Standard	RH	540024
		Dual Hinge Arm Operator (June '00 - March '06)	Standard	LH	540037
			Standard	RH	540038
		Egress Hinge Arm Operator (June '00 - March '06)	Standard	LH	540019
			Standard	RH	540020
	2	Crank Handle & Crank Cover (LH Shown) (April '06 - Current) For Dyad Operator, Use Opposite Handing			
			Matte Black (After 10/7/16)	LH	553015
			Black (10/7/16 & Prior)	LH	552015
			Bronze	LH	552014
			Champagne	LH	552013
			Brass	LH	552018
			Satin Nickel	LH	552017
			White	LH	552012
			Oil Rubbed Bronze	LH	552016
			Faux Bronze	LH	552019
			Matte Black (After 10/7/16)	RH	553115
			Black (10/7/16 & Prior)	RH	552115
			Bronze	RH	552114
			Champagne	RH	552113
			Brass	RH	552118
			Satin Nickel	RH	552117
			White	RH	552112
			Oil Rubbed Bronze	RH	552116
			Faux Bronze	RH	552119

Legend Series

Casement (Operating)

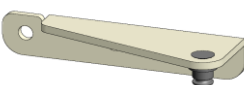
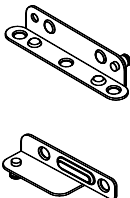
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Contour Operator Cover (June '00 - March '06)	Bronze White Brass Champagne Black		558224 558223 558225 558227 558229
 Not Shown on Assembly Dwg		Contour Crank Handle (June '00 - March '06)	Bronze White Brass Champagne Black		558219 558218 558220 558222 558228
 Not Shown on Assembly Dwg		Folding Crank Handle (June '00 - March '06)	Bronze White Brass Champagne Black		548012 548011 548013 548016 548018
 Not Shown on Assembly Dwg		Butterfly Handle (June '00 - March '06)	Bronze White Champagne Black		541050 541055 541071 541058
 Not Shown on Assembly Dwg		Turn Knob (June '00 - March '06)	Bronze Champagne White		540012 540010 548010
	3	Hinge Track Hinge Track Screws #7 x 3/4" Screw (Qty.6) Maxim Track (Qty.8) Adjustable hinge wrench	UR / LL (upper right/lower left) UL / LR (upper left/lower right) Maxim* UR / LL (upper right/lower left) UL / LR (upper left/lower right) *Used with 32" width windows		542040 542045 562021 562022 2370091 540036

Legend Series

Casement (Operating)

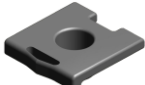
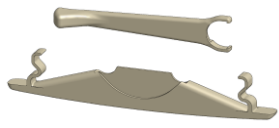
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #	
	4	Hinge Arm	Standard			
			UR / LL (upper right/lower left)		562003	
			UL / LR (upper left/lower right)		562004	
			Egress			
			UR / LL (upper right/lower left)		562005	
			UL / LR (upper left/lower right)		562006	
			Maxim*			
			UR / LL (upper right/lower left)		562023	
			UL / LR (upper left/lower right)		562024	
			*Used with 32" width windows			
			Seacoast			
			UR / LL (upper right/lower left)		562001	
			UL / LR (upper left/lower right)		562002	
			Egress			
		UR / LL (upper right/lower left)		562015		
		UL / LR (upper left/lower right)		562016		
Maxim*						
UR / LL (upper right/lower left)		562026				
UL / LR (upper left/lower right)		562027				
*Used with 32" width windows						
Adjustment Wrench					540036	
Hinge Arm Screws			Standard		2380895	
#7 x 3/4" Screw (Qty.6)			Seacoast		2370091	
	5	DA Sash Bracket (LH Shown) (April '06 - Current)	Standard	RH	542026	
			Standard	LH	542027	
			Seacoast	RH	543138	
			Seacoast	LH	543137	
		DA Sash Bracket Screws				
		Standard - #7 x 7/8 Screw (Qty.5)			508151	
		Seacoast - #8 x 3/4" Screw (Qty.5)			2370091	
		Standard Operator Bracket (June '00 - March '06)		LH	2380898	
				RH	2380899	
		Egress Operator Bracket (June '00 - March '06)		LH	540021	
				RH	540022	
		Operator Bracket Screws				
		#7 x 7/8" Screw				508151
		Not Shown on Assembly Dwg				

Legend Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	6	Operator Track (April '06 - Current)	Standard		542128
			Seacoast		542139
		Operator Track Screws Standard - #7 x 7/8" Screw (Qty.5)	Standard		508151
		Seacoast - #8 x 3/4" Screw (Qty.5)	Seacoast		2370091
		Operator Track Black Shoe (April '06 - Current)			31877
 Not Shown on Assembly Dwg		Operator Track (June '00 - March '06)			542004
		Operator Track Screws #8 x 7/8" Screw			508150
	7	Lock Handle & Escutcheon (September '07 - Current)	Matte Black (After 10/7/16)		554118
			Black (10/7/16 & Prior)		553118
			Bronze		553114
			Champagne		553110
			Brass		553113
			Satin Nickel		553109
			White		553112
			Oil Rubbed Bronze		553108
			Faux Bronze		553119
 Not Shown on Assembly Dwg		Multi-Point Lock Handle (June '00 - August '07)	Bronze		550224
			White		550222
			Champagne		550220
			Black		550228
			Brass		550223
			Satin Nickel		558264
			Oil Rubbed Bronze		558277
 Not Shown on Assembly Dwg		Multi-Point Escutcheon Plate (June '00 - August '07)	Bronze		550114
			White		550112
			Champagne		550110
			Black		550118
			Brass		550113
			Satin Nickel		558263
			Oil Rubbed Bronze		558276

Legend Series

Casement (Operating)

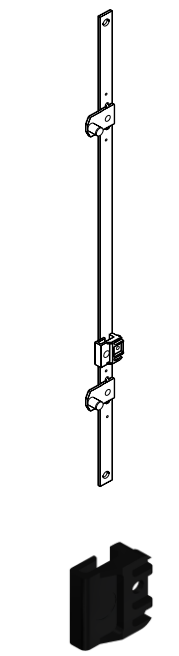
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	8	Lock Drive Assembly (Handle & Escutcheon Sold Separately) (September '07 - Current)			553107
		Lock Drive Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Drive)			550261
 Not Shown on Assembly Dwg		Link Assembly (June '00 - August '07)		LH RH	550120 550125
		Link Assembly Screws #6 x 1" Screw			550262
	9	Tie Bar Assembly (LH Shown) (September '07 - Current)	Standard		
			20" (Glass Size)	LH	553132
			20"	RH	553133
			26"	LH	553134
			26"	RH	553135
			32"	LH	553136
			32"	RH	553137
			38"	LH	553138
			38"	RH	553139
			44"	LH	553140
			44"	RH	553141
			50"	LH	553142
			50"	RH	553143
			56"	LH	553144
			56"	RH	553145
			62"	LH	553146
			62"	RH	553147
			68"	LH	553148
			68"	RH	553149
			74"	LH	553150
			74"	RH	553151
			Seacoast		
			20" (Glass Size)	LH	553154
			20"	RH	553155
			26"	LH	553156
			26"	RH	553157
			32"	LH	553158
			32"	RH	553159
			Continued on Next Page		

Legend Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	9	Tie Bar Assembly (LH Shown) (September '07 - Current)	Continued from Previous Page		
			38"	LH	553160
			38"	RH	553161
			44"	LH	553162
			44"	RH	553163
			50"	LH	553164
			50"	RH	553165
			56"	LH	553166
			56"	RH	553167
			62"	LH	553168
			62"	RH	553169
			68"	LH	553170
			68"	RH	553171
			74"	LH	553172
			74"	RH	553173
		Tie Bar Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Point)	Standard		550261
			Seacoast		550265
 		Tie Bar Assembly (June '00 - June '02)	20" & 26" (Glass Size)	RH	550135
			20" & 26"	LH	550130
			32"		550141
			38"		550141
			44"		550151
			50"		550161
			56"		550171
			62"		550181
			68"		550191
			74"		550191
		Tie Bar Assembly (June '02 - August '07)	20" & 26" (Glass Size)	RH	550135
			20" & 26"	LH	550130
			32"		550141
			38"		550151
			44"		550161
			50"		550171
			56"		550181
			62"		550186
			68"		550191
			74"		550196
		Tie Bar Guide (June '00 - August '07)			550251
		Tie Bar Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Point)			550261

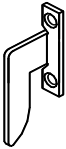
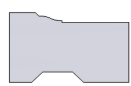
Not Shown on Assembly Dwg

Not Shown on Assembly Dwg

Legend Series

Casement (Operating)

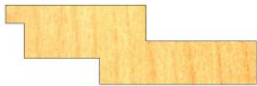
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	10	Keeper (LH Shown) (September '07 - Current)	Standard	LH	553128
			Standard	RH	553127
			Seacoast	LH	553105
			Seacoast	RH	553106
		Keeper Screws #6 x 1 1/4" Screw (Qty. 2 per Keeper)	Standard		550263
			Seacoast		551263
 Not Shown on Assembly Dwg		Keeper (June '00 - August '07)		LH	550210
				RH	550215
		Keeper Screws #6 x 1 1/4" Screw (Qty. 2 per Keeper)			550263
	11	Concealed Snubber	Standard		540030
			Standard High Performance		540050
			Seacoast		570012
			Seacoast High Performance		540051
		Concealed Snubber Screws #8 x 3/4" Screw (Qty. 2 per Snubber)	Standard		508152
			Seacoast		518152
	12	Frame Weatherstrip (All Four Sides)			531105
	13	Blub Weatherstrip (Head & Sides)			531024
	14	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003
	15	Subsill (See Accessory Section for other options)	14' Lineal Length		2390020

Legend Series

Casement (Operating)

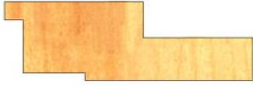
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	16	Head Stop	14" Pine (Glass Size)		2500023
			16" Pine		2370644
			20" Pine		2500024
			24" Pine		2500025
			26" Pine		2500026
			28" Pine		2500080
			32" Pine		2500027
			38" Pine		2500028
			44" Pine		2500029
			10' Pine Lineal		2500101
	17	Multi-Point Lock Side Sash Stop (September '07 - Current)	20" Pine (Glass Size)	LH	2530111-L
			20" Pine	RH	2530111-R
			26" Pine	LH	2530213-L
			26" Pine	RH	2530213-R
			32" Pine	LH	2530214-L
			32" Pine	RH	2530214-R
			38" Pine	LH	2530215-L
			38" Pine	RH	2530215-R
			44" Pine	LH	2530216-L
			44" Pine	RH	2530216-R
			50" Pine	LH	2530218-L
			50" Pine	RH	2530218-R
			56" Pine	LH	2530219-L
			56" Pine	RH	2350219-R
			62" Pine	LH	2530220-L
			62" Pine	RH	2530220-R
			68" Pine	LH	2530221-L
			68" Pine	RH	2530221-R
			74" Pine	LH	2530222-L
			74" Pine	RH	2530222-R

Legend Series

Casement (Operating)

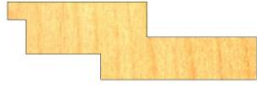
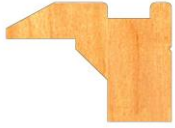
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Multi-Point Lock Side Sash Stop (June '00 - June '02)	20" Pine (Glass Size)	LH	2500111-L
			20" Pine	RH	2500111-R
			26" Pine	LH	2500113-L
			26" Pine	RH	2500113-R
			32" Pine	LH	2500114-L
			32" Pine	RH	2500114-R
			38" Pine	LH	2500115-L
			38" Pine	RH	2500115-R
			44" Pine	LH	2500116-L
			44" Pine	RH	2500116-R
			50" Pine	LH	2500118-L
			50" Pine	RH	2500118-R
			56" Pine	LH	2500119-L
			56" Pine	RH	2500119-R
			62" Pine	LH	2500120-L
			62" Pine	RH	2500120-R
			68" Pine	LH	2500121-L
			68" Pine	RH	2500121-R
			74" Pine	LH	2500122-L
			74" Pine	RH	2500122-R
 Not Shown on Assembly Dwg		Multi-Point Lock Side Sash Stop (June '02 - August '07)	20" Pine (Glass Size)	LH	2500111-L
			20" Pine	RH	2500111-R
			26" Pine	LH	2500113-L
			26" Pine	RH	2500113-R
			32" Pine	LH	2500114-L
			32" Pine	RH	2500114-R
			38" Pine	LH	2500215-L
			38" Pine	RH	2500215-R
			44" Pine	LH	2500216-L
			44" Pine	RH	2500216-R
			50" Pine	LH	2500218-L
			50" Pine	RH	2500218-R
			56" Pine	LH	2500219-L
			56" Pine	RH	2500219-R
			62" Pine	LH	2500220-L
			62" Pine	RH	2500220-R
			68" Pine	LH	2500121-L
			68" Pine	RH	2500121-R
			74" Pine	LH	2500222-L
			74" Pine	RH	2500222-R
			8' Alder Lineal		2500123-A

Legend Series

Casement (Operating)

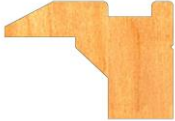
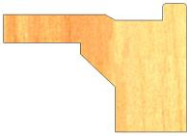
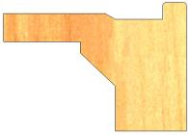
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	18	Hinge Side Sash Stop (September '07 - Current)	20" Pine (Glass Size)		2530212
			26" Pine		2530213
			32" Pine		2530214
			38" Pine		2530215
			44" Pine		2530216
			50" Pine		2530218
			56" Pine		2530219
			62" Pine		2530220
			68" Pine		2530221
			74" Pine		2530222
			8' Pine Lineal		2530123
 Not Shown on Assembly Dwg		Hinge Side Sash Stop (June '00 - August '07)	14" Pine (Glass Size)		2500105
			16" Pine		2500106
			20" Pine		2500111
			24" Pine		2500108
			26" Pine		2500113
			32" Pine		2500114
			38" Pine		2500215
			44" Pine		2500216
			50" Pine		2500218
			56" Pine		2500219
			62" Pine		2500220
			68" Pine		2500121
			74" Pine		2500222
			8' Alder Lineal		2500123-A
	19	Sill Cover (Operator) (April '06 - Current)	Dual Arm & Dyad Operator		
			14" Pine (Glass Size)	LH	2600001
			14" Pine	RH	2600002
			16" Pine	LH	2600003
			16" Pine	RH	2600004
			20" Pine	LH	2600005
			20" Pine	RH	2600006
			24" Pine	LH	2600007
			24" Pine	RH	2600008
			26" Pine	LH	2600009
			26" Pine	RH	2600010
			28" Pine	LH	2600025
			28" Pine	RH	2600026
			32" Pine	LH	2600011
			32" Pine	RH	2600012
			8' Pine Lineal		2500100
			Single Arm Operator		
			20" Pine (Glass Size)	LH	2600019
			20" Pine	RH	2600020
			24" Pine	LH	2600021
			24" Pine	RH	2600022
			26" Pine	LH	2600023
			26" Pine	RH	2600024

Legend Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Sill Cover (Operator) (June '00 - March '06)	14" Pine (Glass Size)	LH	2500008
			14" Pine	RH	2500009
			16" Pine	LH	2370647
			16" Pine	RH	2370648
			20" Pine	LH	2500010
			20" Pine	RH	2500011
			24" Pine	LH	2500012
			24" Pine	RH	2500013
			24" Pine (Egress)	LH	2500072
			24" Pine (Egress)	RH	2500073
			26" Pine	LH	2500014
			26" Pine	RH	2500015
			26" Pine (Egress)	LH	2500074
			26" Pine (Egress)	RH	2500075
			32" Pine	LH	2500016
			32" Pine	RH	2500017
 Not Shown on Assembly Dwg		Contemporary Sill Cover	20" Pine (Glass Size)	LH	2700020
			20" Pine	RH	2700021
			24" Pine	LH	2700022
			24" Pine	RH	2700023
			26" Pine	LH	2700024
			26" Pine	RH	2700025
			32" Pine	LH	2700026
			32" Pine	RH	2700027
			10' Pine Lineal		2700010
			10' Alder Lineal		2700010-A
			8'-12' Fir Lineal		2700010-F
			*For sizes not listed, contact your inside sales representative.		
 Not Shown on Assembly Dwg		Contemporary Sill Cover (Stat)	20" Pine (Glass Size)		2700002
			24" Pine		2700003
			26" Pine		2700004
			28" Pine		2700008
			32" Pine		2700005
			44" Pine		2700007
			*For sizes not listed, contact your inside sales representative.		
 Not Shown on Assembly Dwg		Sill Cover (Stat)	14" Pine (Glass Size)		2500001
			16" Pine		2370646
			20" Pine		2500002
			24" Pine		2500003
			26" Pine		2500004
			32" Pine		2500005
			38" Pine		2500006
			44" Pine		2500007

Legend Series

Casement (Operating)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	20	Jamb Extension 7/16" (4-9/16" OA Width)	10' Pine Lineal		291018
		Jamb Extension 7/16" Full Width (4-9/16" OA Width)	10' Pine Lineal		291065
		Jamb Extension 1-1/8" (5-1/4" OA Width)	10' Pine Lineal		291020
		Jamb Extension 2" (6-1/8" OA Width)	11' Pine Lineal		140103
		Jamb Extension 2-7/16" (6-9/16" OA Width)	16' Pine Lineal		291022
		Jamb Extension 3-1/8" (7-1/4" OA Width)	10' Pine Lineal		291024
	21	Ogee Glass Stop	8' Pine Lineal		2380890
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520
		Glazing Tape 1/16" x 5/16" Double Faced	Black - 216' Roll		2381410
 Not Shown on Assembly Dwg	21	Contemporary Glass Stop	8' Pine Lineal		2922300
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520
		Glazing Tape 1/16" x 5/16" Double Faced	Black - 216' Roll		2381410
 Not Shown on Assembly Dwg		Window Opening Control Device (Includes screws & Instructions) Field Applied Only		LH RH	9410010 9410011