Legend HBR Impact Series

LEGEND HBR DOUBLE HUNG SPECIFICATIONS

PART 1 - GENERAL

1.01 SECTION INCLUDES

A. Factory assembled aluminum clad wood double hung windows [including fixed units], glass and glazing, operable hardware, weatherstripping, insect screen, and [grilles].
B. Anchorages, attachments, and accessories.

1.02 RELATED SECTIONS

A. Section 01340 - Shop Drawings, Product Data, and Samples.
B. Section 01610 - Delivery, Storage, and Handling.
C. Section 01710 - Final Cleaning.
D. Section 07200 - Batt and Blanket Insulation.
E. Section 07920 - Sealants and Caulking.
F. Section 08800 - Glass and Glazing.

1.03 REFERENCES

A. AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM):
   1. ASTM E-283 - Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors.
   2. ASTM E-547 - Water Penetration of Exterior Windows, Curtain Walls, and Doors by Cyclic Static Air Pressure Difference.
   3. ASTM E-330 - Structural Performance of Exterior Windows, Curtain Walls, and Doors under Uniform Static Air Pressure Difference.
B. AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA):
   1. AAMA/WDMA/CSA 101/I.S.2/A440-11 North American Fenestration Standard/Specification for Windows, Doors and Skylights.
C. WINDOW & DOOR MANUFACTURERS ASSOCIATION (WDMA):
   1. WDMA I.S-4 – 07 Industry Standard for Water-Repellent Preservative Treatment for Millwork
D. AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)
E. NATIONAL FENESTRATION RATING COUNCIL (NFRC)

1.04 PERFORMANCE CRITERIA

A. Double Hung units shall meet requirements in accordance with AAMA/WDMA/CSA 101/I.S.2/A440-11
B. Air leakage shall not exceed 0.30 cfm per sq.ft. of sash when tested in accordance with ASTM E-283 at 1.57 psf.
C. No water penetration shall be allowed when tested in accordance with ASTM E-547.
D. Window units shall withstand positive and negative wind loads without damage. The units shall be tested in accordance with ASTM E-330.
E. Window units shall meet impact requirements in accordance with AAMA 506-2000 / ASTM E-1886-05 / ASTM E-1996-06.

1.05 SUBMITTALS

A. Shop drawings shall be submitted in accordance with Section 01340.
B. Product data in the form of general catalogs, test lab reports, product performance, and warranty information shall be submitted in accordance with Section 01340.
C. Samples showing glazing, quality of construction, and finish shall be submitted in accordance with Section 01340.

1.06 DELIVERY, STORAGE, AND HANDLING

A. In compliance with Section 01610, window units shall be delivered undamaged, with protective packaging and fitted with sash shipping blocks. Complete installation and finishing instructions shall be included.
B. Store units in a clean, dry place off the ground in an upright position.

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PART 2 – PRODUCTS

2.01 MANUFACTURER

A. Legend^{HBR} double hung window units [including fixed units] as manufactured by Windsor Windows & Doors.

2.02 MATERIALS

A. Frame: Sill and outside stops shall be low-maintenance cellular PVC material. Head and side jambs shall be select softwoods treated with water repellent preservative in accordance with NWWDA I.S-4. Frames are assembled with hardware installed. Inside stops and sill stop are face nailed and glued. Jamb thickness shall be 11/16". Standard jamb width shall 4 13/16". Pine jamb extensions are available to match other finished wall thicknesses. Factory set up units will include low-maintenance cellular PVC sill nosing, brickmould, and outside mull covers for a complete no rot exterior. Inside mull included on all mulled units regardless of jamb width. All 4 13/16" units will have a full length inside mull tacked in place and will have to be trimmed and re-applied in the field. Installation clips and screws will be provided with units.

B. Sash: Wood interior shall be select pine treated with water repellent preservative. Corners shall be coped and stapled. Exterior surfaces shall consist of aluminum extrusion with lapped corners held together by color-matched injected-molded corner keys. Check rails shall have interlocking extrusions with a foam weatherstrip seal. Foam tape is applied to the back side of glass stop. No finger pull bottom rail is standard and no finger pull top rail is optional.

C. Finish: The frame shall be cellular PVC and can be finished with acrylic latex paint. All sash aluminum exterior surfaces shall be covered with a factory applied, polyester powder-coat paint in 22 standard and 20 feature colors. Anodized colors are also available.

D. Glazing: Shall be 3/4" Sea Storm^{TM} Laminated LoE^{2} insulating glass as standard, glazed with double-faced tape plus a full perimeter of structural silicone, and interior wood stops. Picture units shall have 1" IG for all units with a 70" glass height and a 28" - 44" glass width. Cardinal's Preserve^{TM} option is standard for Sea Storm^{TM} Impact IG. It is a removable, factory-applied protective film adhered to both interior and exterior surfaces of the glass.

E. Weatherstripping: Shall be closed-cell foam encased in TPE skin installed at the head, checkrail, and sill. Flex-hinge jambliner provides a tight seal at the stiles.

F. Hardware: Extruded vinyl jambliners shall have dual hinged leaf compression legs: white color standard. Beige jambliner option available. Spring-loaded die-cast tilt latches allow both sash to be tilted in with ease. Balance system consists of a block and tackle with a cam locking shoe that allows for easy cleaning or removal; where required by sash weight, a double spring balance will be substituted. Flange mounted cam action locks have contemporary curved handle and concealed fasteners. One lock is used on unit widths 24" and below. Two locks are used on unit widths of 28" on up. Locks, keepers, and tilt latches all have a baked on champagne enamel finish. White, black, bronze, brass, oil-rubbed bronze, and satin nickel hardware options available.

G. Screens: Shall be a fiberglass BetterVue^{TM} screen set in painted aluminum frame. UltraVue^{TM} Screen option is available. Screens are full height of opening. Screens available in 22 standard and 20 feature colors. The screen is intended to allow air and light in and keep insects out. The screen is not intended to stop children, adults or animals from falling out an open window.

(Materials Cont.)

H. Grilles: (Extra when specified) Colonial grilles shall be select pine with moulded edges. Stick grilles are fastened to sash with press pins, while perimeter grilles use a hidden clip system. Stick grilles and perimeter grilles are available in 7/8” or 1-1/4” widths. White, cinnamon, bronze, tan, ivory, hunter green, or black; aluminum inner grilles (in air space) are also available in 13/16” flat or 3/4" profiled. Two-toned inner grilles are available with a white interior, and a bronze, green, tan, ivory, or black exterior. Windsorlite (WDL) simulates true divided lite, but is created by adhesively fixing the wood interior and aluminum exterior to the surfaces of the insulated glass; when ordered interior primed, the interior WDL bars will be cellular PVC. WDL is available in 5/8”, 7/8” and 1-1/4” widths. See Divided Lite Options for profile details. All are available with or without inner bar between the glass. Exterior bars are available in 20 standard and 22 feature colors.

PART 3 - EXECUTION

3.01 EXAMINATION

A. Verify that there is no visible damage to the unit before installation.

3.02 INSTALLATION

A. Verify the rough opening is of the recommended size and that it is plumb, level, and square.
B. Install the window unit in accordance with the manufacturer’s recommendations. On operating units, remove shipping blocks after unit is fully installed.
C. Install sealant, backing material, and insulation around opening perimeter in accordance with Section 07900 and Section 07920.
D. For installation details reference Florida drawing number1592.

3.03 ADJUSTMENT AND CLEANING

A. Operate unit and verify that all hardware operates freely. Make any adjustments necessary.
B. Cover the window unit to avoid damage due to spray paint, plaster, and other construction operations.
C. Remove all visible labels and instructions.
D. Final cleaning of glass in accordance of Section 01710.