



Painted Interior Finish Specifications

Factory Applied Coating Specification:

Paint Manufacturer: Sherwin-Williams

Description: 2 coats of Pre-Cat Lacquer

Top Coat Color Name: Windsor Black

Top Coat Color ID#: T85XXB21009-4373

Gloss: 15 +/- 5

Application: Finish coat wet application thickness of 5mil +/- 1.0 mil per coat

Slight imperfections to the Paint Finished Interior may occur during the assembly process. These imperfections shall be touched up by Windsor prior to shipment and constitute acceptable finish quality:

Fill	Finish	Length	Width	Area	Depth
N/A	Paint Pen	< 1/2"	< 1/16"	< 1/8" x 1/8"	≤ 1/32"
Colored Putty / Fill Stick					≤ 1/8"
N/A	Brush or Spray	< 1"	< 1/4"	< 1/4" x 1/4"	≤ 1/32"
Wood Filler					≤ 1/8"
Replace or Reprocess		>1"	> 1/4"	> 1/4" x 1/4"	> 1/8"

We recommend that customers follow these same guidelines for repairing imperfections caused in the field. Touch up materials available upon request.

Field Touchup Recommendation:

For larger paint needs: visit your local Sherwin Williams store and ask for a color from National Account Windsor Windows (color: Windsor Windows Interior Black)

Instructions for Sherwin Williams Employee:

- **Go to** Intranet SOURCE Page - **Select** Marketing – **Select** Accounts Profile -

Type in Windsor Windows - **Click** the Windsor Windows Link [\(In blue\)](#)

Scroll down to attachment for Windsor Windows color file

An alternate way to match the color would be to take a sample sash or component to any Sherwin Williams store and request a custom match using the recommended products below.

Primer: Multi-Purpose Latex Primer B51W450

Topcoat: ProClassic® Satin B31W1151

For Paint Finished Interior warranty information please refer to the latest version of the Pinnacle Warranty, available on our website or from your Windsor distributor.