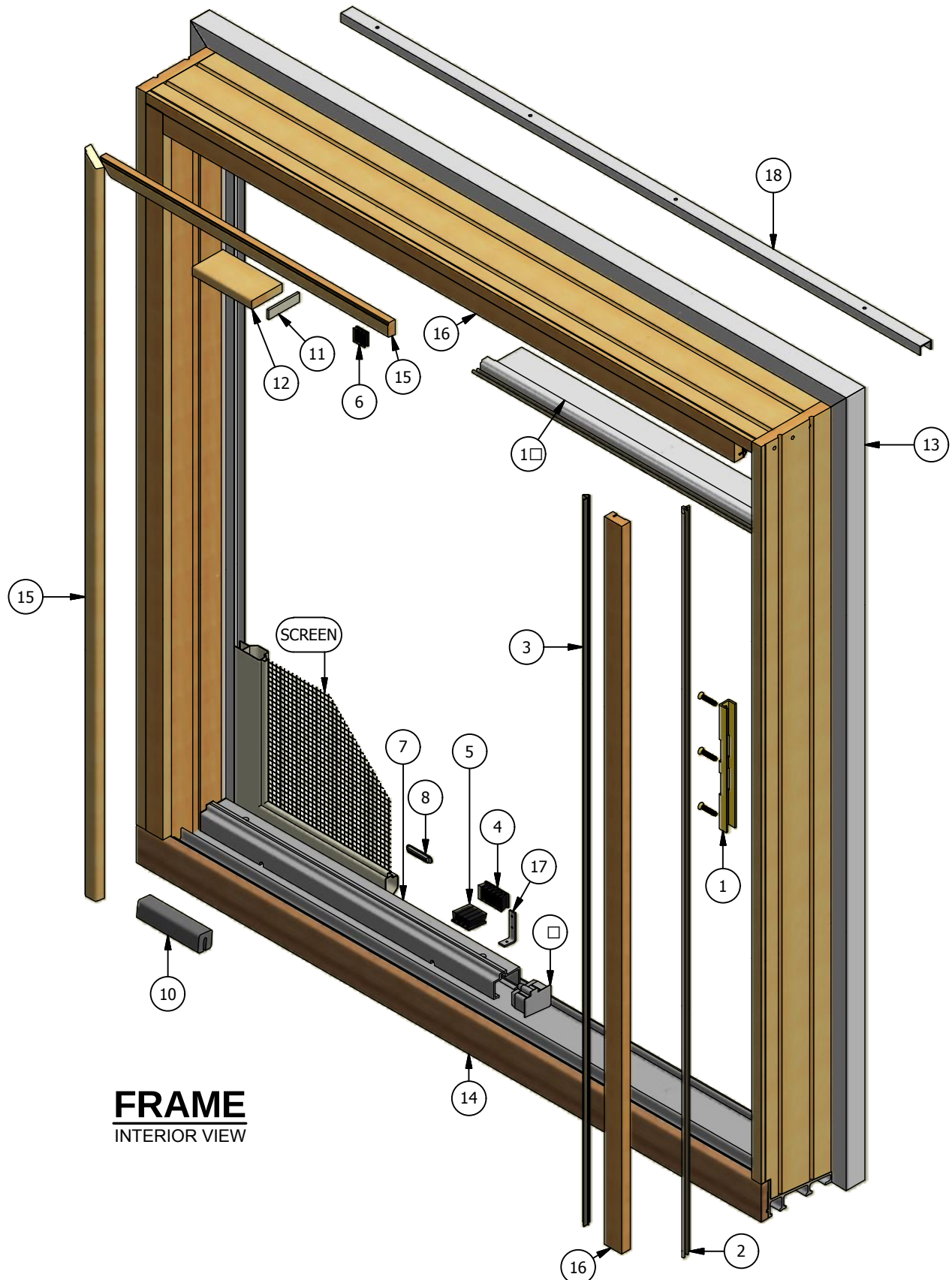


Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

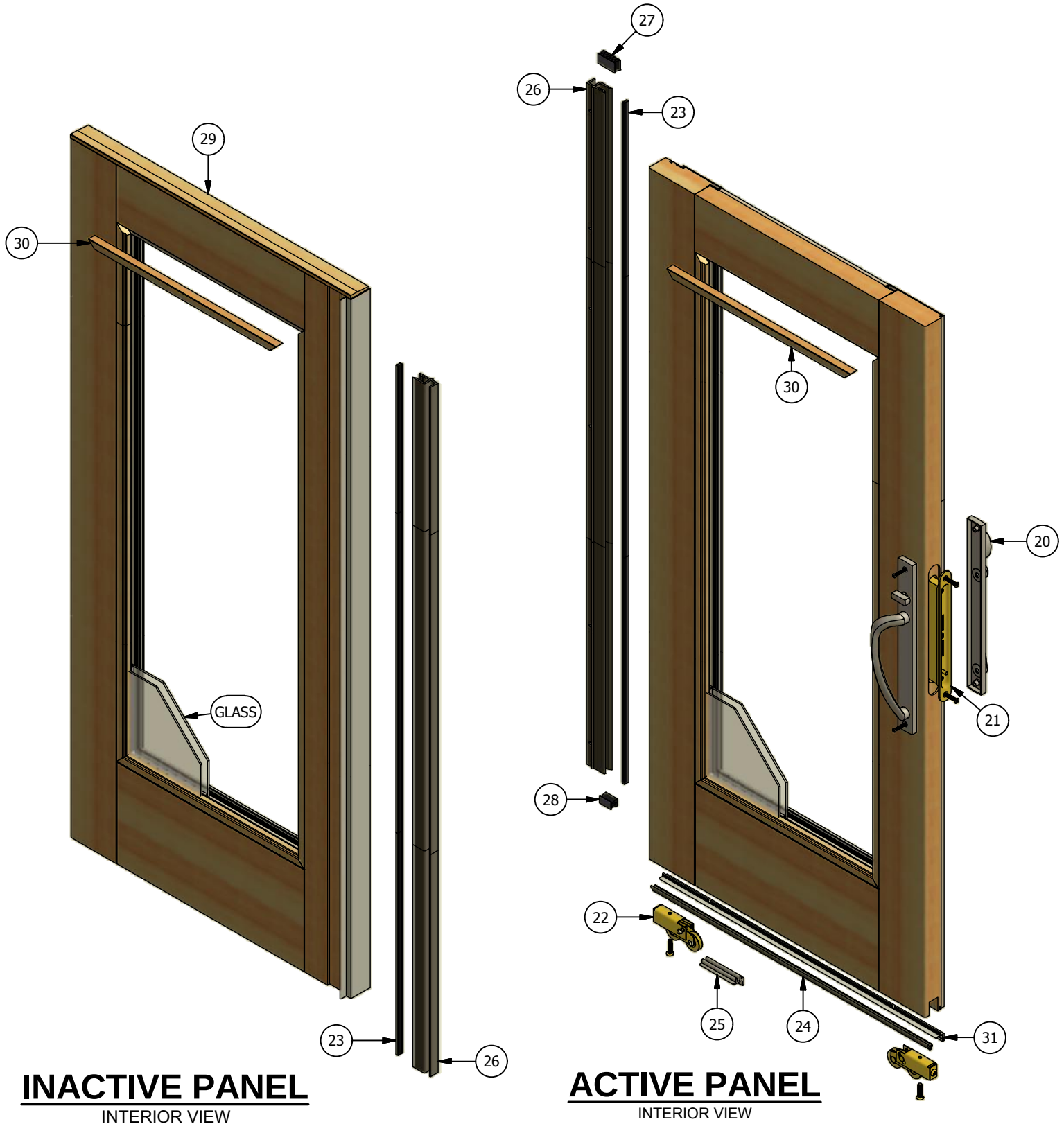
Parts Identification



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

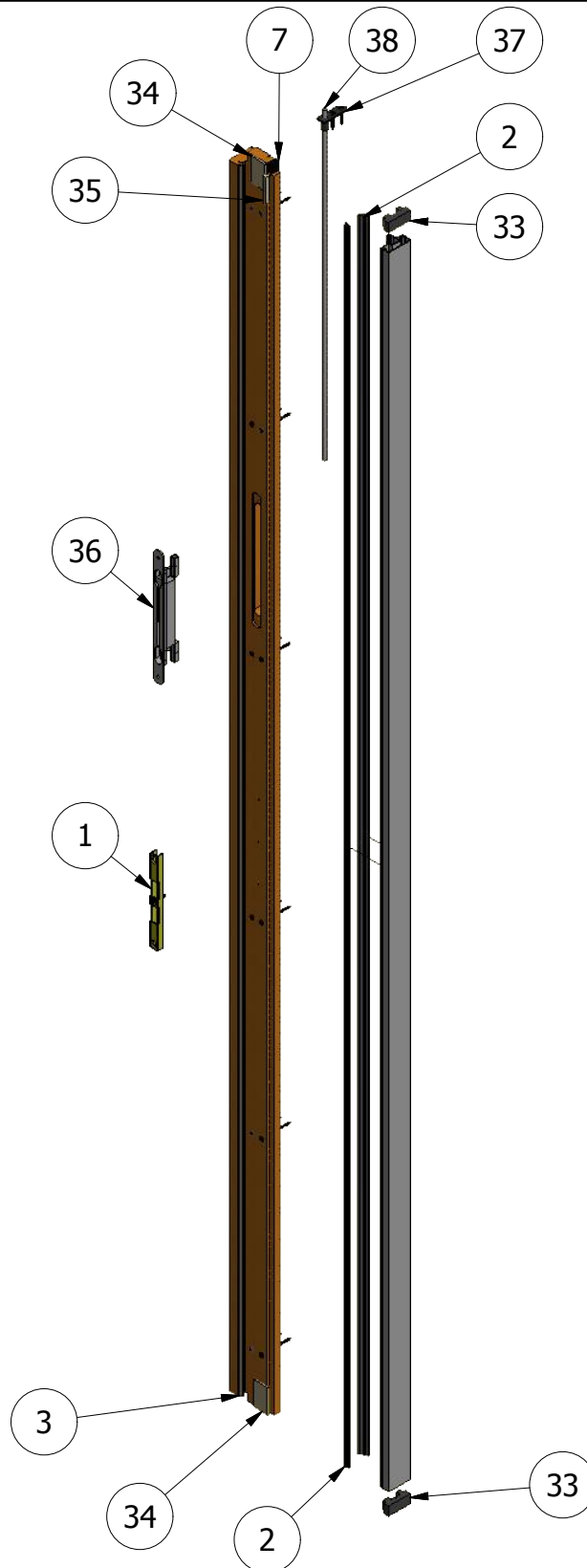
Parts Identification



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

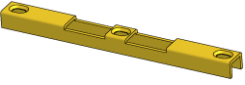
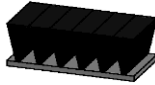
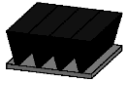
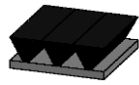
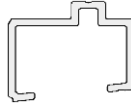
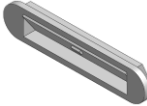
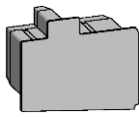


QUAD ASTRAGAL

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

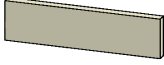
Image	Item #	Description	Color / Finish / Size	Spec	Part #
	1	Keeper (April '07 - Current)	Standard		2480053
		Keeper Screws #10 x 1 1/4" Screw (Qty.3)	Seacoast		2480056
	2	Active Jamb / Astragal Weatherstrip	Color Dependent Component		Beige 2384100 Bronze 2384176
	3	Interior Frame / Astragal Weatherstrip			Beige 2384105 Black 2384177
	4	Setting Block Dust Pad			2384131
	5	Sill Dust Pad			2384130
	6	Upper Frame / Astragal Dust Pad			2384133
	7	Setting Block	Grey	2-6	2384704
			Grey	3-0	2384708
			Grey	4-0	2384712
			Brown	2-6	2384705
			Brown	3-0	2384709
			Brown	4-0	2384713
	8	Setting Block Weep Cover	Grey Brown		2384140 2384141
	9	Setting Block End Cap (LH Shown)	Grey	LH	2384750
			Grey	RH	2384753
			Brown	LH	2384751
			Brown	RH	2384754



Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

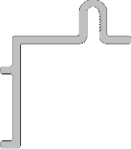
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	10	Sill Bumper	Grey Brown		2384981 2384982
	11	Head Bumper Pad			Beige 2384983 Black 2384179
	12	Head Bumper Block	8' Pine Lineal		2386225
	13	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003
	14	Oak Threshold		3-0 4-0 5-0 6-0 8-0 10-0 12-0 16-0	2386007 2386008 2386009 2386010 2386011 2386259 2386260 2386261
	15	Inactive Jamb Parting Stop	9' Pine Lineal 10' Pine Lineal		2385414 2380772

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
  Not Shown on Assembly Dwg	16	Head & Side Jamb Interior Stop (Q3 2018 - Current) (*Prior to Q3 2018)	Pine	5-0	2385495
			Pine	6-0	2385496
			Pine	8-0	2385497
			*Pine	10-0	2385491
			*Pine	12-0	2385492
			*Pine	16-0	2385493
		Side Jamb Interior Stop (Q3 2018 - Current)	Pine	6-8	2385460
			Pine	6-10	2385461
			Pine	8-0	2385462
			Pine	9-0	2385463
		Interior Stop Bracket			2384975
		Int. Stop Bracket to Stop Screws #6 x 1/2" Screw (Qty.6)			508157
		Int. Stop Bracket to Frame Screws #6 x 3/4" Screw (Qty.6)			500007
 		Quad Head Jamb Interior Stop (Q3 2018- Current)	Pine	10-0	2385498
			Pine	12-0	2385499
			Pine	16-0	2385501
		Quad Interior Stop Bracket			481042
		Int. Stop Bracket to Frame Screws #8 x 3/4" Screw (Qty.12)			508060
	17	Inactive Panel Bracket			2384970
		Inactive Panel Bracket Screws #6 x 3/4" Screw (Qty.2)			500005
	18	Screen Channel (Head & Sides)	Primed	13'-10"	6137
 Not Shown on Assembly Dwg		Screen Channel Screw (#6 x 5/8")	White		508085
	19	Head & Side Jamb Cover	White		2384780
		Head Jamb Cover Screws #8 x 1 1/2" Screw (Qty.6)			508102

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	20	Contemporary (Signature) Handle Set (May '09 - Current)	No Keyed Lock		
			White		2480000
			Black		2480001
			Faux Bronze		2480002
			Brass		2480003
			Satin Nickel		2480004
			Polished Chrome		2480005
			Brushed Chrome		2480006
			Antique Brass		2480007
			Antique Nickel		2480009
			Oil Rub Bronze		2480010
			Set Keyed Lock		
			White		2480011
			Black		2480012
			Faux Bronze		2480013
			Brass		2480014
			Satin Nickel		2480015
			Polished Chrome		2480016
			Brushed Chrome		2480017
			Antique Brass		2480018
			Antique Nickel		2480019
			Oil Rub Bronze		2480020
			Keyed Cylinder		
			Bright Brass		2480030
			Satin Nickel		2480031
			Antique Brass		2480032
			Brushed Chrome		2480033
			Oil Rub Bronze		2480034
			Polished Chrome		2480040
 Not Shown on Assembly Dwg		Signature Dummy Handle Set (For Quad Unit Only)	White		2480060
			Black		2480061
			Bronze		2480062
			Polished Chrome		2480063
			Brushed Chrome		2480064
			Antique Brass		2480065
			Satin Nickel		2480067
			Bright Brass		2480068
			Oil Rubbed Bronze		2480069
			Antique Nickel		2480070
		Handle Set Screw Pack	Black		2480071
			Faux Bronze		2480072
			Brass		2480073
			Antique Brass		2480074
			White		2480075
			Satin Nickel		2480076
			Polished Chrome		2480077
			Oil Rubbed Bronze		2480078
			Brushed Chrome		2480079
			Antique Nickel		2480080

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

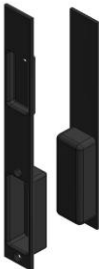
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
		Euro Handle Set (Q2 2017 - Current)	No Keyed Lock		
			Antq Brass (available Q4 2017)		2490001
			White		2490002
			Satin Nickel		2490003
			Polished Chrome		2490004
			ORB		2490005
			Brushed Chrome		2490006
			Antq Nickel		2490007
			Black		2490008
			Faux Brz		2490009
			Brass (available Q4 2017)		2490010
			Set Keyed Lock		
			Antq Brass (available Q4 2017)		2490011
			White		2490012
			Satin Nickel		2490013
			Polished Chrome		2490014
			ORB		2490015
			Brushed Chrome		2490016
			Antq Nickel		2490017
			Black		2490018
			Faux Brz		2490019
			Brass (available Q4 2017)		2490020
		Euro Dummy Handle Set (For Quad Unit Only)	Keyed Cylinder		
			Bright Brass		2480030
			Satin Nickel		2480031
			Antique Brass		2480032
			Brushed Chrome		2480033
			Oil Rub Bronze		2480034
			Polished Chrome		2480040
			Antq Brass		2490021
			White		2490022
			Satin Nickel		2490023
			Polished Chrome		2490024
			ORB		2490025
			Brushed Chrome		2490026
			Antq Nickel		2490027
			Black		2490028
			Faux Brz		2490029
			Brass		2490030

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
		Flush Mounted Handle Set (Q2 2018 - CURRENT)	Black	OOXO	2384937
			Black	OXOO	2384938
			Faux Bronze	OOXO	2384931
			Faux Bronze	OXOO	2384932
			Satin Nickel	OOXO	2384933
			Satin Nickel	OXOO	2384934
		Flush Dummy Handle Set (For Quad Units Only)	Oil Rubbed Bronze	OOXO	2384935
			Oil Rubbed Bronze	OXOO	2384936
			Faux Bronze		2384939
			Satin Nickel		2384940
			Oil Rubbed Bronze		2384941
			Black		2384942
		Imperial Handle Set (January '05 - May '09)	Brass Operator		2384020
			Brass Lock		2384021
			Antique Brass Operator		2384030
			Antique Brass Lock		2384031
			Polished Chrome Operator		2384040
			Polished Chrome Lock		2384041
			White Operator		2384060
			White Lock		2384061
			Brushed Chrome Operator		2384045
			Brushed Chrome Lock		2384046
			Oil Rubbed Bronze Operator		2384025
			Oil Rubbed Bronze Lock		2384026
			Satin Nickel Operator		2384075
			Satin Nickel Lock		2384076
			Std Wood Black Operator		2384005
			Std Wood Black Lock		2384006
			Std Wood White Operator		2384000
			Std Wood White Lock		2384001
			Black Operator		2384077
			Black Lock		2384073
			Antique Nickel Operator		2384078
			Antique Nickel Lock		2384074

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

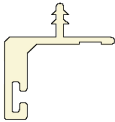
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Imperial Strike Plate (January '05 - May '09)			2384009
		Imperial Strike Plate Screws #10 x 1 1/4" Screw			508105
 Not Shown on Assembly Dwg		Imperial Hardware Gear (January '05 - May '09)	The gear and the strike plate are now made by Amesbury. Must send new strike plate (2384009) to work with the replacement gear.		2384010
	21	Lock Gear (April '07 - Current)	Standard Seacoast		2480052 2480055
		Lock Gear Screws #10 x 1 1/4" Screw	Standard Seacoast		508105 518105
	22	Precision Ball Bearing Roller	Standard Seacoast		2480059 2480066
		Roller Screw (1 per roller) #10 x 1/2" Screw	Standard Seacoast		508106 518106
	23	Interlock Weatherstrip			2384110
	24	Active Panel Sill Weatherstrip			2381654
	25	Active Panel Bracket			2384768
		Active Panel Bracket Screws #10 x 2" Screws			
	26	Interlock - Beige / Black	Active 6-8 2384760 / 2384860 Inactive 2384761 / 2384861 Active 6-10 2384762 / 2384862 Inactive 2384763 / 2384863 Active 8-0 2384764 / 2384864 Inactive 2384765 / 2384865 Active 9-0 2384766 / 2384866 Inactive 2384767 / 2384867		
		Interlock Screws #8 x 3/4" Screw			508152

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

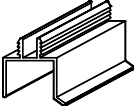
Image	Item #	Description	Color / Finish / Size	Spec	Part #
	27	Upper Panel Dust Pad			2384131
	28	Lower Panel Dust Pad			2384132
	29	Inactive Head Filler Strip		1-2 1-4 1-6 2-6 3-0 4-0	2386120 2386121 2386122 2386126 2386127 2386128
	30	Glass Stop	8' Pine Lineal		2380890
		Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520
	30	Glazing Tape 1/16" x 3/16" Double Faced	Black - 216' Roll		2381420
		Contemporary Glass Stop	8' Pine Lineal 8' Alder Lineal 8' Fir Lineal		2922300 2922300-A 2922300-F
	30	Glass Stop Tape 1/16" x 5/16" Single Sided	Black - 3800' Spool		390520
		Glazing Tape 1/16" x 3/16" Double Faced	Black - 216' Roll		2381420
Not Shown on Assembly Dwg					
	31	Active Panel Sill Weatherstrip Bracket	Bronze Hunter Green Mill Finish* Black		2384552 2384553 2384555 2384556

*When ordering aluminum lineals in 2604 or 2605 standard or feature color, please order the mill part number to that extrusion, then specify color and either 2604 or 2605 finish.

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

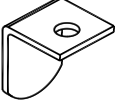
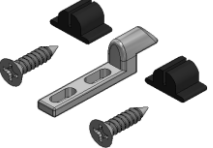
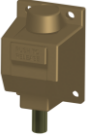
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Quad Interior Astragal (State panel height when ordering astragal) (Q2 2018 and older)	7' Pine 8' Pine		220168 220169
 Not Shown on Assembly Dwg		Quad Interior Astragal Weatherstrip (Q2 2018 and older)			Beige 8046-1 Black 2384178
 Not Shown on Assembly Dwg		Quad Screen Astragal (State panel height when ordering astragal) Quad Screen Astragal Screws #6 x 1" Screw	Bronze White Tan Hunter Green Ivory Black Cinnamon		659801 659802 659803 2370407 659804 659806 659807 550261
	33	Quad Astragal Plug (Q3 2018 - Current)	Black		890059
		Quad Shootbolt Plug (Q3 2018 - Current)	Beige		890061
	34	Quad Astragal Pad (Q3 2018 - Current)	Bronze		2384370
	35	Weatherstrip Filler Pad (Q3 2018 - Current)	Bronze		2384380
	36	Quad Twinbolt Gear Screw (2) (Q3 2018 - Current)			890056 2370091
	37	Quad Rod Guide Screw (2) (Q3 2018 - Current)			890058 508196
	38	Quad Shootbolt Rod (Q3 2018 - Current)		6-8 6-10 8-0 9-0 10-0	890057 890057 2384916 2384917 2384919

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Quad Screen Stop Quad Screen Stop #6 x 3/4" Screw			6138 500005
 Not Shown on Assembly Dwg		Screen Keeper			659889
 Not Shown on Assembly Dwg		Footbolt Kit	White Bronze Black		890033 890032 890034
 Not Shown on Assembly Dwg		Manual Shootbolt (with screws) (Q2 2018 and Older)	Brass Stainless Steel		890053 890054