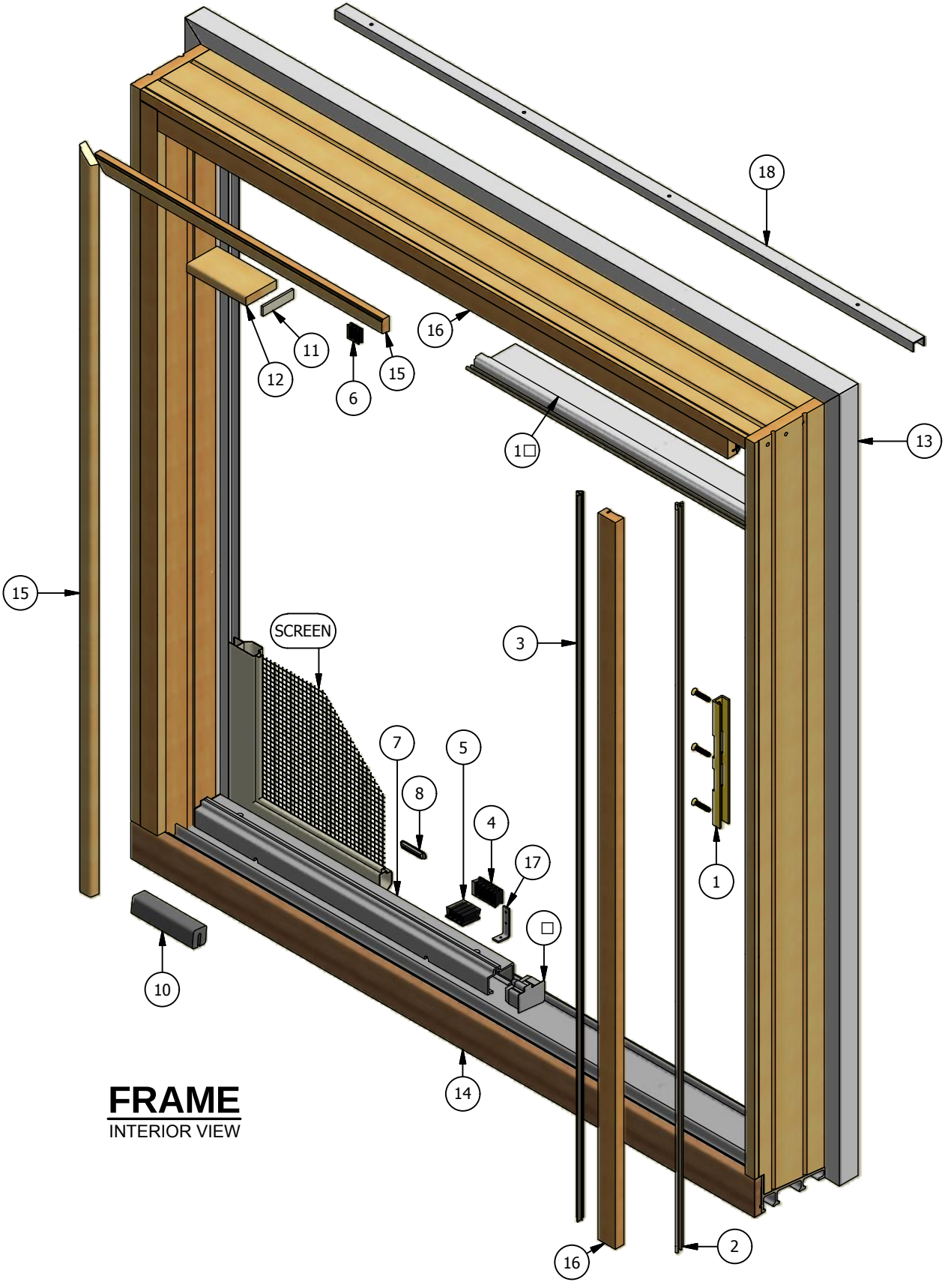
Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification



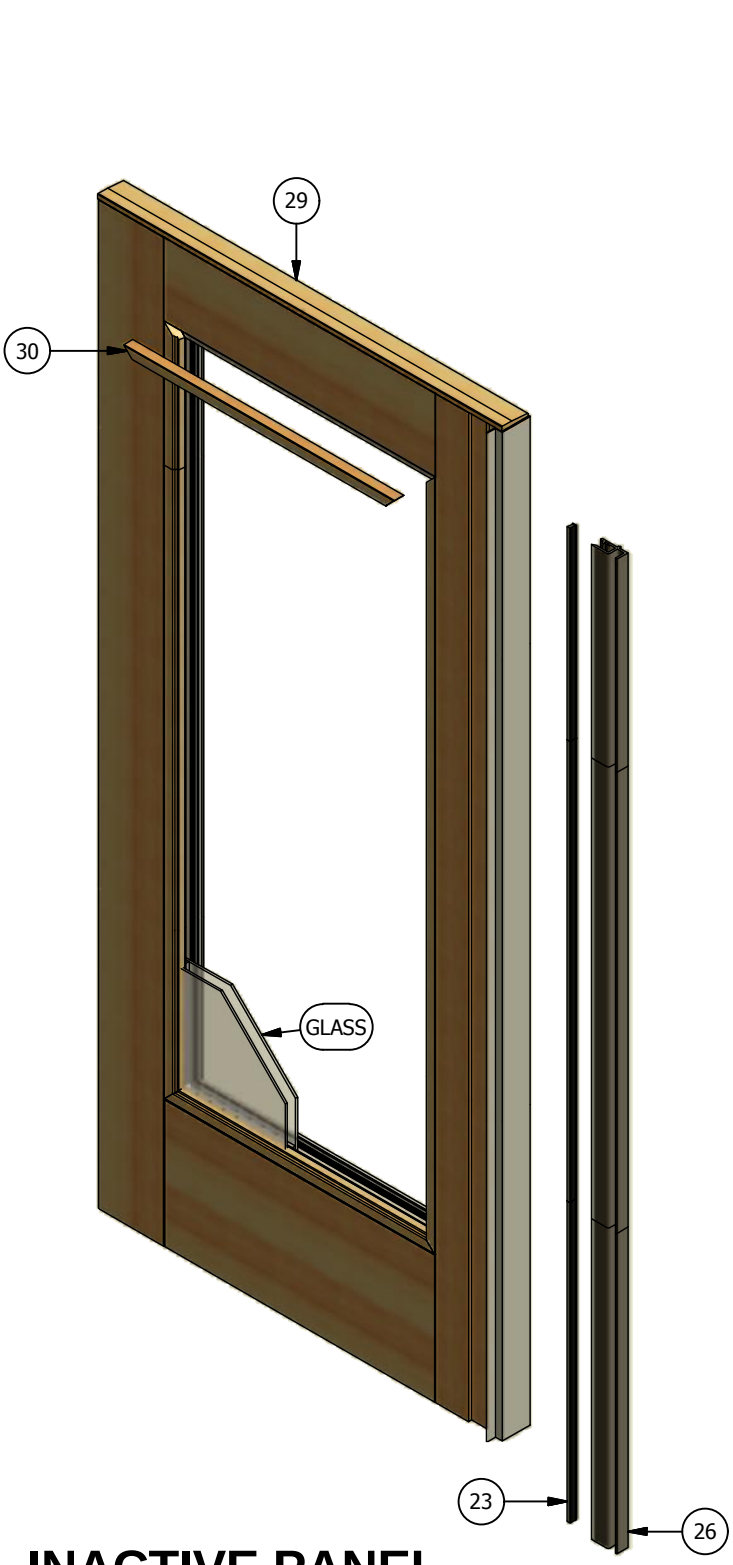
FRAME

INTERIOR VIEW

Legend HBR Series

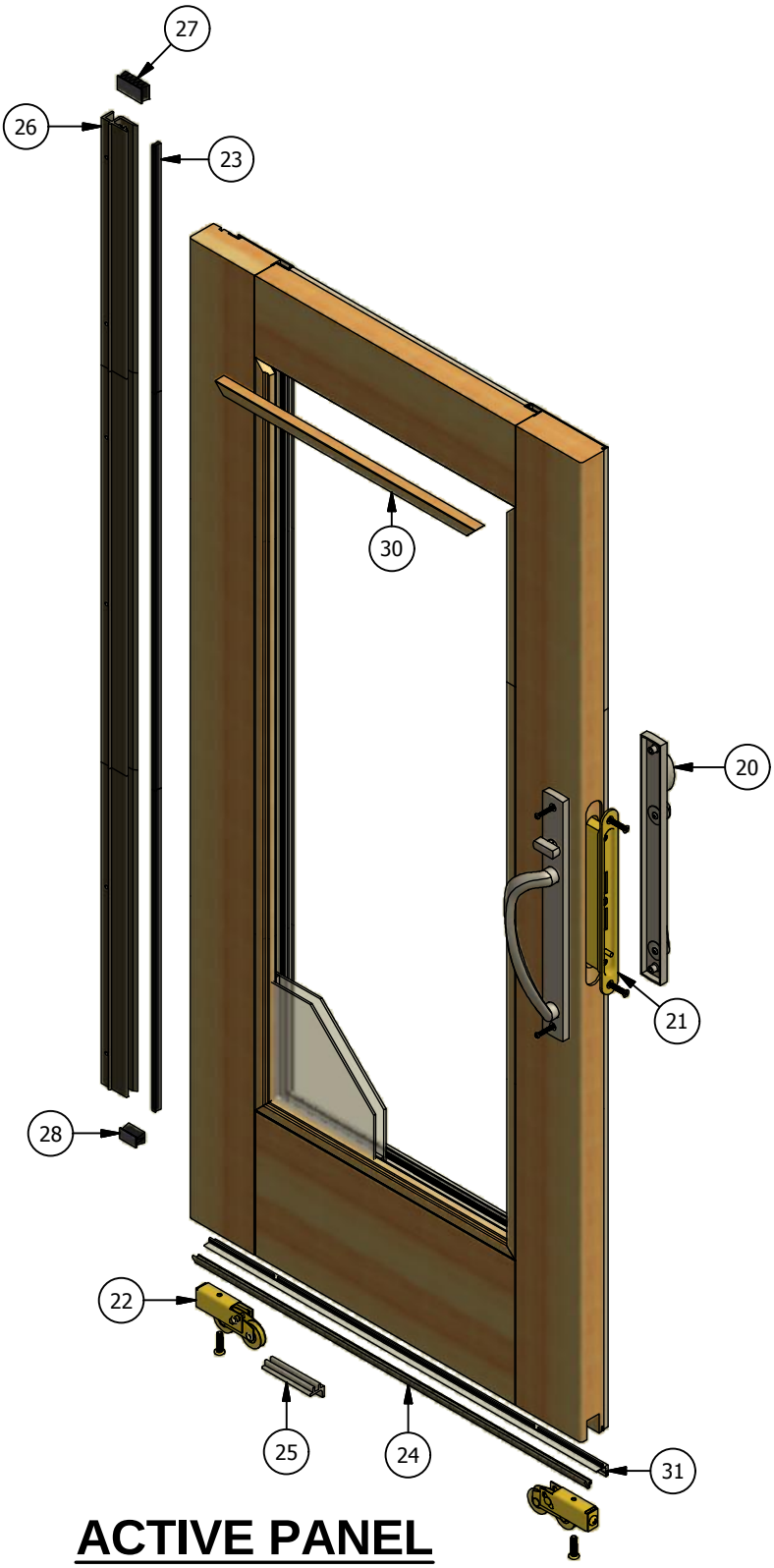
Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification



INACTIVE PANEL

INTERIOR VIEW



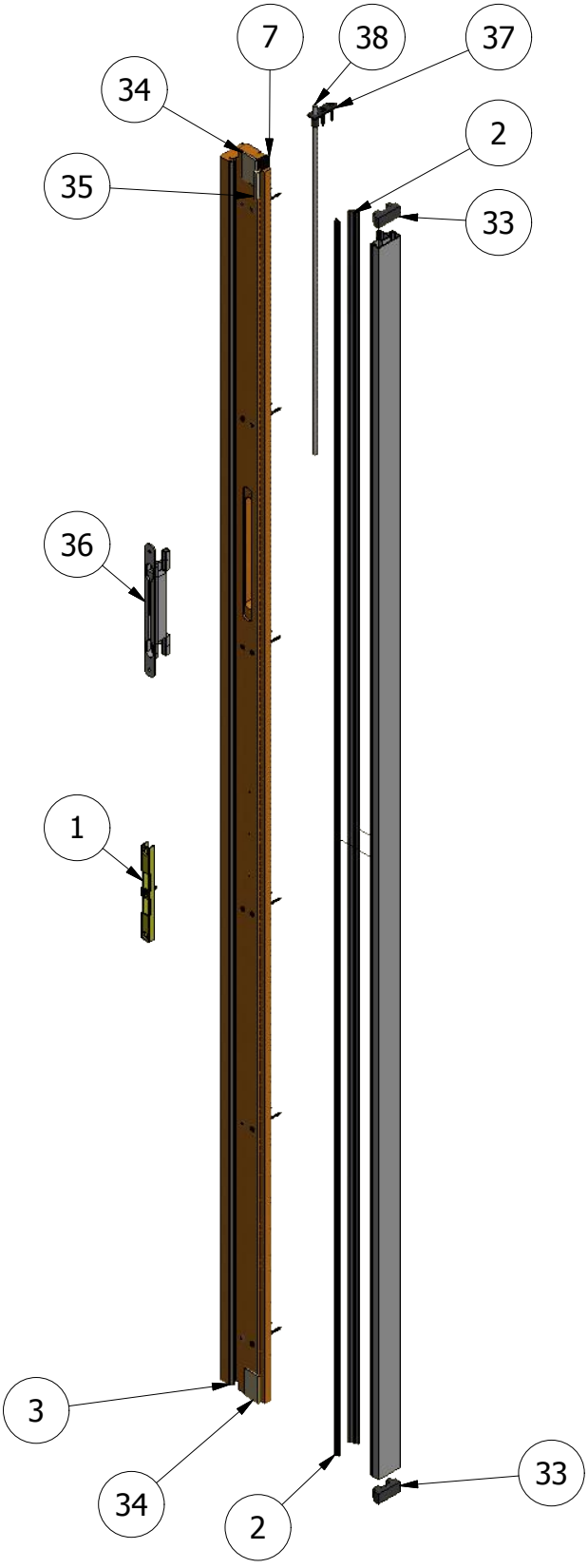
ACTIVE PANEL

INTERIOR VIEW

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

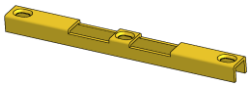
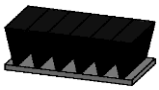
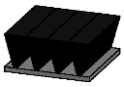
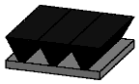
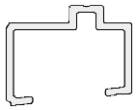
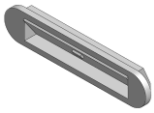
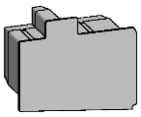


QUAD ASTRAGAL

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

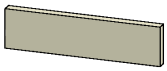
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	1	Keeper (April '07 - Current) Keeper Screws #10 x 1 1/4" Screw (Qty.3)	Standard Seacoast Standard Seacoast		2480053 2480056 508105 518105
	2	Active Jamb / Astragal Weatherstrip	Color Dependent Component		Beige 2384100 Bronze 2384176
	3	Interior Frame / Astragal Weatherstrip			Beige 2384105 Black 2384177
	4	Setting Block Dust Pad			2384131
	5	Sill Dust Pad			2384130
	6	Upper Frame / Astragal Dust Pad			2384133
	7	Setting Block	Grey Grey Grey Brown Brown Brown	2-6 3-0 4-0 2-6 3-0 4-0	2384704 2384708 2384712 2384705 2384709 2384713
	8	Setting Block Weep Cover	Grey Brown		2384140 2384141
	9	Setting Block End Cap (LH Shown)	Grey Grey Brown Brown	LH RH LH RH	2384750 2384753 2384751 2384754

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

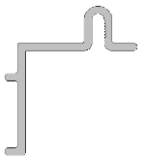
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	10	Sill Bumper	Grey Brown		2384981 2384982
	11	Head Bumper Pad			Beige 2384983 Black 2384179
	12	Head Bumper Block	8' Pine Lineal		2386225
	13	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003
	14	Oak Threshold		3-0 4-0 5-0 6-0 8-0 10-0 12-0 16-0	2386007 2386008 2386009 2386010 2386011 2386259 2386260 2386261
	15	Inactive Jamb Parting Stop	9' Pine Lineal		2385414

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	16	Head & Side Jamb Interior Stop	Pine Pine Pine Pine Pine Pine Pine Pine Pine Pine	2-6 3-0 4-0 10-0 12-0 16-0 6-8 6-10 8-0 9-0	2385495 2385496 2385497 2385491 2385492 2385493 2385460 2385461 2385462 2385463
 Not Shown on Assembly Dwg		Interior Stop Bracket Int. Stop Bracket to Stop Screws #6 x 1/2" Screw (Qty.6) Int. Stop Bracket to Frame Screws #6 x 3/4" Screw (Qty.6)			2384975 508157 500007
		Quad Head Jamb Interior Stop (Q3 2018- Current)	Pine Pine Pine	10-0 12-0 16-0	2385498 2385499 2385501
		Quad Interior Stop Bracket Int. Stop Bracket to Frame Screws #8 x 3/4" Screw (Qty.12)			481042 508060
	17	Inactive Panel Bracket Inactive Panel Bracket Screws #6 x 3/4" Screw (Qty.2)			2384970 500005
	18	Screen Channel (Head & Sides)	Primed	13'-10"	6137
 Not Shown on Assembly Dwg		Screen Channel Screw (#6 x 5/8")	White		508085
	19	Head & Side Jamb Cover Head Jamb Cover Screws #8 x 1 1/2" Screw (Qty.6)	White		2384780 508102

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

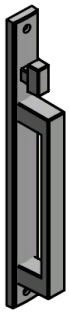
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	20	Contemporary (Signature) Handle Set (May '09 - Current)	**No Keyed Lock** White Black Faux Bronze Brass Satin Nickel Polished Chrome Brushed Chrome Antique Brass Antique Nickel Oil Rub Bronze **Set Keyed Lock** White Black Faux Bronze Brass Satin Nickel Polished Chrome Brushed Chrome Antique Brass Antique Nickel Oil Rub Bronze **Keyed Cylinder** Bright Brass Satin Nickel Antique Brass Brushed Chrome Oil Rub Bronze Polished Chrome		 2480000 2480001 2480002 2480003 2480004 2480005 2480006 2480007 2480009 2480010 2480011 2480012 2480013 2480014 2480015 2480016 2480017 2480018 2480019 2480020 2480030 2480031 2480032 2480033 2480034 2480040
 Not Shown on Assembly Dwg		Signature Dummy Handle Set (For Quad Unit Only)	White Black Bronze Polished Chrome Brushed Chrome Antique Brass Satin Nickel Bright Brass Oil Rubbed Bronze Antique Nickel		2480060 2480061 2480062 2480063 2480064 2480065 2480067 2480068 2480069 2480070
		Handle Set Screw Pack	Black Faux Bronze Brass Antique Brass White Satin Nickel Polished Chrome Oil Rubbed Bronze Brushed Chrome Antique Nickel		2480071 2480072 2480073 2480074 2480075 2480076 2480077 2480078 2480079 2480080

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

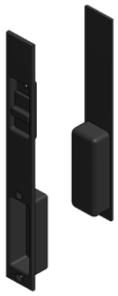
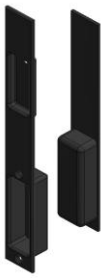
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
		Euro Handle Set (Q2 2017 - Current)	**No Keyed Lock** Antq Brass (available Q4 2017) White Satin Nickel Polished Chrome ORB Brushed Chrome Antq Nickel Black Faux Brz Brass (available Q4 2017) **Set Keyed Lock** Antq Brass (available Q4 2017) White Satin Nickel Polished Chrome ORB Brushed Chrome Antq Nickel Black Faux Brz Brass (available Q4 2017) **Keyed Cylinder** Bright Brass Satin Nickel Antique Brass Brushed Chrome Oil Rub Bronze Polished Chrome		 2490001 2490002 2490003 2490004 2490005 2490006 2490007 2490008 2490009 2490010 2490011 2490012 2490013 2490014 2490015 2490016 2490017 2490018 2490019 2490020 2480030 2480031 2480032 2480033 2480034 2480040
		Euro Dummy Handle Set (For Quad Unit Only)	Antq Brass White Satin Nickel Polished Chrome ORB Brushed Chrome Antq Nickel Black Faux Brz Brass		2490021 2490022 2490023 2490024 2490025 2490026 2490027 2490028 2490029 2490030

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

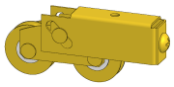
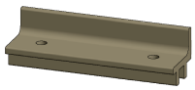
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
		Flush Mounted Handle Set (Q2 2018 - CURRENT)	Black Black Faux Bronze Faux Bronze Satin Nickel Satin Nickel Oil Rubbed Bronze Oil Rubbed Bronze	OOXO OXOO OOXO OXOO OOXO OXOO OOXO OXOO	2384937 2384938 2384931 2384932 2384933 2384934 2384935 2384936
		Flush Dummy Handle Set (For Quad Units Only)	Faux Bronze Satin Nickel Oil Rubbed Bronze Black		2384939 2384940 2384941 2384942
		Imperial Handle Set (January '05 - May '09)	Brass Operator Brass Lock Antique Brass Operator Antique Brass Lock Polished Chrome Operator Polished Chrome Lock White Operator White Lock Brushed Chrome Operator Brushed Chrome Lock Oil Rubbed Bronze Operator Oil Rubbed Bronze Lock Satin Nickel Operator Satin Nickel Lock Std Wood Black Operator Std Wood Black Lock Std Wood White Operator Std Wood White Lock Black Operator Black Lock Antique Nickel Operator Antique Nickel Lock		2384020 2384021 2384030 2384031 2384040 2384041 2384060 2384061 2384045 2384046 2384025 2384026 2384075 2384076 2384005 2384006 2384000 2384001 2384077 2384073 2384078 2384074

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

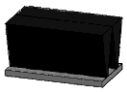
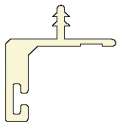
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Imperial Strike Plate (January '05 - May '09) Imperial Strike Plate Screws #10 x 1 1/4" Screw			2384009 508105
 Not Shown on Assembly Dwg		Imperial Hardware Gear (January '05 - May '09)	The gear and the strike plate are now made by Amesbury. Must send new strike plate (2384009) to work with the replacement gear.		2384010
	21	Lock Gear (April '07 - Current) Lock Gear Screws #10 x 1 1/4" Screw	Standard Seacoast Standard Seacoast		2480052 2480055 508105 518105
	22	Roller Roller Screws #10 x 1/2" Screw	Standard Seacoast Standard Seacoast		2480054 2480057 508106 518106
	23	Interlock Weatherstrip			2384110
	24	Active Panel Sill Weatherstrip			2381654
	25	Active Panel Bracket Active Panel Bracket Screws #10 x 2" Screws			2384768
	26	Interlock - Beige / Black Interlock Screws #8 x 3/4" Screw	Active Inactive Active Inactive Active Inactive Active Inactive	6-8 6-10 8-0 9-0 	2384760 / 2384860 2384761 / 2384861 2384762 / 2384862 2384763 / 2384863 2384764 / 2384864 2384765 / 2384865 2384766 / 2384866 2384767 / 2384867 508152

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

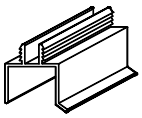
Image	Item #	Description	Color / Finish / Size	Spec	Part #
	27	Upper Panel Dust Pad			2384131
	28	Lower Panel Dust Pad			2384132
	29	Inactive Head Filler Strip		1-2 1-4 1-6 2-6 3-0 4-0	2386120 2386121 2386122 2386126 2386127 2386128
	30	Glass Stop Glass Stop Tape 1/16" x 5/16" Single Sided Glazing Tape 1/16" x 3/16" Double Faced	8' Pine Lineal Black - 3800' Spool Black - 216' Roll		2380890 390520 2381420
 Not Shown on Assembly Dwg		Contemporary Glass Stop Glass Stop Tape 1/16" x 5/16" Single Sided Glazing Tape 1/16" x 3/16" Double Faced	8' Pine Lineal 8' Alder Lineal 8' Fir Lineal Black - 3800' Spool Black - 216' Roll		2922300 2922300-A 2922300-F 390520 2381420
	31	Active Panel Sill Weatherstrip Bracket	Bronze Hunter Green Mill Finish* Black		2384552 2384553 2384555 2384556

*When ordering aluminum lineals in 2604 or 2605 standard or feature color, please order the mill part number to that extrusion, then specify color and either 2604 or 2605 finish.

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

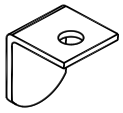
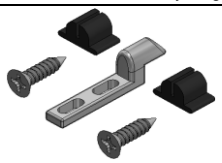
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Quad Interior Astragal (State panel height when ordering astragal) (Q2 2018 and older)	7' Pine 8' Pine		220168 220169
 Not Shown on Assembly Dwg		Quad Interior Astragal Weatherstrip (Q2 2018 and older)			Beige 8046-1 Black 2384178
 Not Shown on Assembly Dwg		Quad Screen Astragal (State panel height when ordering astragal) Quad Screen Astragal Screws #6 x 1" Screw	Bronze White Tan Hunter Green Ivory Black Cinnamon		659801 659802 659803 2370407 659804 659806 659807 550261
	33	Quad Astragal Plug (Q3 2018 - Current)	Black		890059
		Quad Shootbolt Plug (Q3 2018 - Current)	Beige		890061
	34	Quad Astragal Pad (Q3 2018 - Current)	Bronze		2384370
	35	Weatherstrip Filler Pad (Q3 2018 - Current)	Bronze		2384380
	36	Quad Twinbolt Gear Screw (2) (Q3 2018 - Current)			890056 2370091
	37	Quad Rod Guide Screw (2) (Q3 2018 - Current)			890058 508196
	38	Quad Shootbolt Rod (Q3 2018 - Current)		6-8 6-10 8-0 9-0 10-0	890057 890057 2384916 2384917 2384919

Legend HBR Series

Sliding Patio Door (Stat-Active - 2 and 4 Panel)

Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Quad Screen Stop Quad Screen Stop #6 x 3/4" Screw			6138 500005
 Not Shown on Assembly Dwg		Screen Keeper			659889
 Not Shown on Assembly Dwg		Footbolt Kit	White Bronze Black		890033 890032 890034
 Not Shown on Assembly Dwg		Manual Shootbolt (with screws) (Q2 2018 and Older)	Brass Stainless Steel		890053 890054