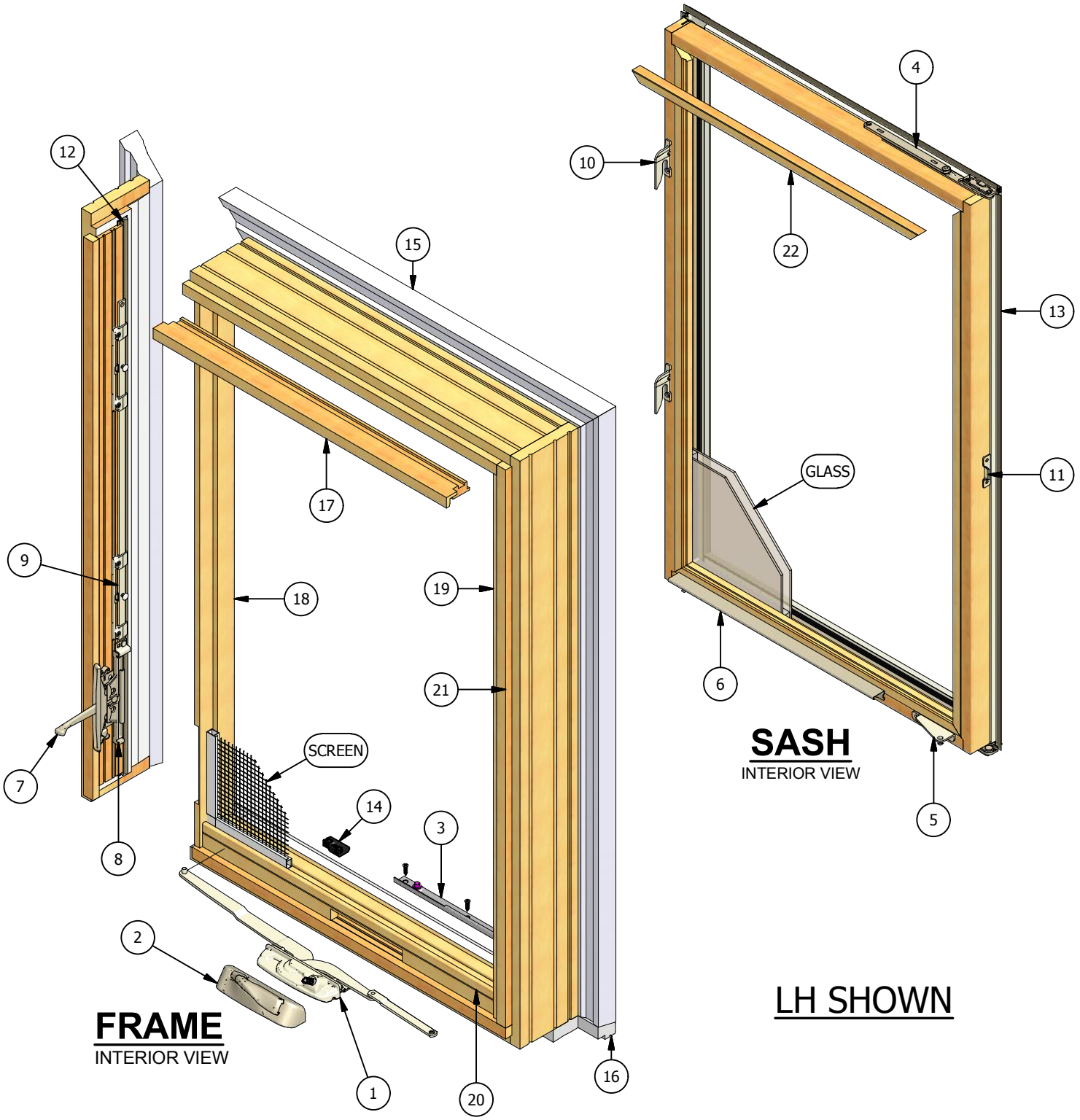
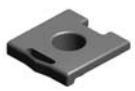
Legend HBR Series
Casement (Operating)
Parts Identification



Legend HBR Series
Casement (Operating)
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 	1	Dual Arm Operator (LH Shown) Used on 20-32 Sizes	Standard Standard Seacoast Seacoast	LH RH LH RH	542019 542119 542130 542131
		Dyad Operator (LH Shown) Used on 14-16 Sizes	Standard Standard Seacoast Seacoast	LH RH LH RH	542021 542121 542132 542133
		Single Arm Operator	Standard Standard	LH RH	540023 540024
		Operator Screws #8 x 7/8" Screw (Qty.4)	Standard Seacoast		508150 518150
	2	Crank Handle & Crank Cover (LH Shown) (April '06 - Current) For Dyad Operator, Use Opposite Handing	Matte Black (After 10/7/16) Black (10/7/16 & Prior) Bronze Champagne Brass Satin Nickel White Oil Rubbed Bronze Faux Bronze	LH LH LH LH LH LH LH LH LH	553015 552015 552014 552013 552018 552017 552012 552016 552019
			Matte Black (After 10/7/16) Black (10/7/16 & Prior) Bronze Champagne Brass Satin Nickel White Oil Rubbed Bronze Faux Bronze	RH RH RH RH RH RH RH RH RH	553115 552115 552114 552113 552118 552117 552112 552116 552119
	3	Hinge Track	UR / LL (upper right/lower left) UL / LR (upper left/lower right)		542040 542045
			Maxim* UR / LL (upper right/lower left) UL / LR (upper left/lower right) *Used with 32" width windows		 562021 562022
		Hinge Track Screws #7 x 3/4" Screw (Qty.6)			2370091

Legend HBR Series
Casement (Operating)
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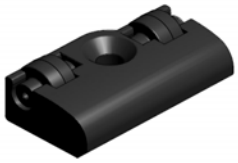
Image	Item #	Description	Color / Finish / Size	Spec	Part #
	4	Hinge Arm	Standard UR / LL (upper right/lower left) UL / LR (upper left/lower right) Egress UR / LL (upper right/lower left) UL / LR (upper left/lower right) Maxim* UR / LL (upper right/lower left) UL / LR (upper left/lower right) *Used with 32" width windows Seacoast UR / LL (upper right/lower left) UL / LR (upper left/lower right) Egress UR / LL (upper right/lower left) UL / LR (upper left/lower right) Maxim* UR / LL (upper right/lower left) UL / LR (upper left/lower right) *Used with 32" width windows		 562003 562004 562005 562006 562023 562024 562001 562002 562015 562016 562026 562027
		Adjustment Wrench			540036
		Hinge Arm Screws #7 x 3/4" Screw (Qty.6)	Standard Seacoast		2380895 2370091
	5	DA Sash Bracket (LH Shown)	Standard Standard Seacoast Seacoast	RH LH RH LH	542026 542027 543138 543137
		DA Sash Bracket Screws Standard - #7 x 7/8 Screw (Qty.5) Seacoast - #8 x 3/4" Screw (Qty.5)	Standard Seacoast		508151 2370091
	6	Operator Track	Standard Seacoast		542128 542139
		Operator Track Screws Standard - #7 x 7/8 Screw (Qty.5) Seacoast - #8 x 3/4" Screw (Qty.5)	Standard Seacoast		508151 2370091
		Operator Track Black Shoe (April '06 - Current)			31877

Legend HBR Series
Casement (Operating)
Parts Identification

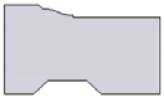
Image	Item #	Description	Color / Finish / Size	Spec	Part #
	7	Lock Handle & Escutcheon (September '07 - Current)	Matte Black (After 10/7/16) Black (10/7/16 & Prior) Bronze Champagne Brass Satin Nickel White Oil Rubbed Bronze Faux Bronze		554118 553118 553114 553110 553113 553109 553112 553108 553119
	8	Lock Drive Assembly Lock Drive Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Drive)			553107 550261
	9	Tie Bar Assembly (LH Shown)	Standard 20" (Glass Size) 20" 26" 26" 32" 32" 38" 38" 44" 44" 50" 50" 56" 56" 62" 62" 68" 68" 74" 74" Seacoast 20" (Glass Size) 20" 26" 26" 32" 32"	 LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH LH RH	 553132 553133 553134 553135 553136 553137 553138 553139 553140 553141 553142 553143 553144 553145 553146 553147 553148 553149 553150 553151 553154 553155 553156 553157 553158 553159

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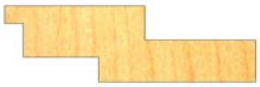
Legend HBR Series
Casement (Operating)
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	9	Tie Bar Assembly (LH Shown)	*Continued from Previous Page* 38" 38" 44" 44" 50" 50" 56" 56" 62" 62" 68" 68" 74" 74"	 LH RH LH RH LH RH LH RH LH RH LH RH LH RH	 553160 553161 553162 553163 553164 553165 553166 553167 553168 553169 553170 553171 553172 553173
		Tie Bar Assembly Screws #6 x 1" Screw (Qty. 2 per Lock Point)	Standard Seacoast		550261 550265
	10	Keeper (LH Shown)	Standard Standard Seacoast Seacoast	LH RH LH RH	553128 553127 553105 553106
		Keeper Screws #6 x 1 1/4" Screw (Qty. 2 per Keeper)	Standard Seacoast		550263 551263
	11	Concealed Snubber	Standard Standard High Performance Seacoast Seacoast High Performance		540030 540050 570012 540051
		Concealed Snubber Screws #8 x 3/4" Screw (Qty. 2 per Snubber)	Standard Seacoast		508152 518152
	12	Frame Weatherstrip (All Four Sides)			531101
	13	Sash Weatherstrip (Head & Sides)			2380891
	14	Roto Sash Lift #8 x 7/8" Screw	Black Stainless Steel		9410100 518150

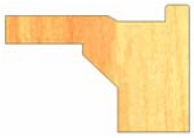
Legend HBR Series
Casement (Operating)
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	15	Exterior Casing (Head & Sides) (See Accessory section for other options)	14' Lineal Length		2390003
	16	Subsill (See Accessory Section for other options)	14' Lineal Length		2390020
	17	Head Stop	14" Pine (Glass Size) 16" Pine 20" Pine 24" Pine 26" Pine 28" Pine 32" Pine 38" Pine 44" Pine 10' Pine Lineal		2500023 2370644 2500024 2500025 2500026 2500080 2500027 2500028 2500029 2500101
	18	Multi-Point Lock Side Sash Stop	20" Pine (Glass Size) 20" Pine 26" Pine 26" Pine 32" Pine 32" Pine 38" Pine 38" Pine 44" Pine 44" Pine 50" Pine 50" Pine 56" Pine 56" Pine 62" Pine 62" Pine 68" Pine 68" Pine 74" Pine 74" Pine		2530212-L 2530212-R 2530213-L 2530213-R 2530214-L 2530214-R 2530215-L 2530215-R 2530216-L 2530216-R 2530218-L 2530218-R 2530219-L 2530219-R 2530220-L 2530220-R 2530221-L 2530221-R 2530222-L 2530222-R

Legend HBR Series
Casement (Operating)
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
	19	Hinge Side Sash Stop	20" Pine (Glass Size)		2530212
			26" Pine		2530213
			32" Pine		2530214
			38" Pine		2530215
			44" Pine		2530216
			50" Pine		2530218
			56" Pine		2530219
			62" Pine		2530220
			68" Pine		2530221
			74" Pine		2530222
			8' Pine Lineal		2530123
	20	Sill Cover (Operator)	Dual Arm & Dyad Operator		
			14" Pine (Glass Size)	LH	2600001
			14" Pine	RH	2600002
			16" Pine	LH	2600003
			16" Pine	RH	2600004
			20" Pine	LH	2600005
			20" Pine	RH	2600006
			24" Pine	LH	2600007
			24" Pine	RH	2600008
			26" Pine	LH	2600009
			26" Pine	RH	2600010
			28" Pine	LH	2600025
			28" Pine	RH	2600026
			32" Pine	LH	2600011
			32" Pine	RH	2600012
			8' Pine Lineal		2500100
			Single Arm Operator		
			20" Pine (Glass Size)	LH	2600019
			20" Pine	RH	2600020
			24" Pine	LH	2600021
			24" Pine	RH	2600022
			26" Pine	LH	2600023
			26" Pine	RH	2600024

Legend HBR Series
Casement (Operating)
Parts Identification

Image	Item #	Description	Color / Finish / Size	Spec	Part #
 Not Shown on Assembly Dwg		Contemporary Sill Cover	20" Pine (Glass Size) 20" Pine 24" Pine 24" Pine 26" Pine 26" Pine 32" Pine 32" Pine 10' Pine Lineal 10' Alder Lineal 8'-12' Fir Lineal *For sizes not listed, contact your inside sales representative.	LH RH LH RH LH RH LH RH	2700020 2700021 2700022 2700023 2700024 2700025 2700026 2700027 2700010 2700010-A 2700010-F
 Not Shown on Assembly Dwg		Contemporary Sill Cover (Stat)	20" Pine (Glass Size) 24" Pine 26" Pine 32" Pine 44" Pine *For sizes not listed, contact your inside sales representative.		2700002 2700003 2700004 2700005 2700007
 Not Shown on Assembly Dwg		Sill Cover (Stat)	14" Pine (Glass Size) 16" Pine 20" Pine 24" Pine 26" Pine 32" Pine 38" Pine 44" Pine		2500001 2370646 2500002 2500003 2500004 2500005 2500006 2500007
	21	Jamb Extension 7/16" (4-9/16" OA Width) Jamb Extension 7/16" Full Width (4-9/16" OA Width) Jamb Extension 1-1/8" (5-1/4" OA Width) Jamb Extension 2" (6-1/8" OA Width) Jamb Extension 2-7/16" (6-9/16" OA Width) Jamb Extension 3-1/8"	10' Pine Lineal 10' Pine Lineal 10' Pine Lineal 11' Pine Lineal 16' Pine Lineal 10' Pine Lineal		291018 291065 291020 140103 291022 291024