

Legend Series

LEGEND RADIUS

SPECIFICATIONS

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. Factory assembled low-maintenance PVC radius windows [including in-sash and direct glaze construction], glass and glazing, and [grilles].
- B. Anchorages, attachments, and accessories.

1.02 RELATED SECTIONS

- A. Section 01340 - Shop Drawings, Product Data, and Samples.
- B. Section 01610 - Delivery, Storage, and Handling.
- C. Section 01710 - Final Cleaning.
- D. Section 07200 - Batt and Blanket Insulation.
- E. Section 07920 - Sealants and Caulking.
- F. Section 08800 - Glass and Glazing.

1.03 REFERENCES

- A. AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM):
 - 1. ASTM E-283 - Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors.
 - 2. ASTM E-547 - Water Penetration of Exterior Windows, Curtain Walls, and Doors by Cyclic Static Air Pressure Difference.
 - 3. ASTM E-330 - Structural Performance of Exterior Windows, Curtain Walls, and Doors under Uniform Static Air Pressure Difference.
- B. NATIONAL WOOD WINDOW AND DOOR ASSOCIATION (NWWDA):
 - 1. AAMA / NWWDA 101-I.S.2 - 97 Voluntary Specifications for Aluminum, Vinyl (PVC) and Wood Windows and Glass Doors.
 - 2. NWWDA I.S-4-81 - Industry Standard for Water-Repellent Preservative Treatment for Millwork
- C. AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI).

1.04 PERFORMANCE CRITERIA

- A. Radius units shall meet requirements in accordance with AAMA / NWWDA 101-I.S.2-97 / CSA A440.
- B. Air leakage shall not exceed 0.30 cfm per sq.ft. of sash when tested in accordance with ASTM E-283 at 1.57 psf.
- C. No water penetration shall be allowed when tested in accordance with ASTM E-547.
- D. Window units shall withstand positive and negative wind loads without damage. The units shall be tested in accordance with ASTM E-330.

1.05 SUBMITTALS

- A. Shop drawings shall be submitted in accordance with Section 01340.
- B. Product data in the form of general catalogs, test lab reports, product performance, and warranty information shall be submitted in accordance with Section 01340.
- C. Samples showing glazing, quality of construction, and finish shall be submitted in accordance with Section 01340.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. In compliance with Section 01610, window units shall be delivered undamaged and with protective packaging. Complete installation and finishing instructions shall be included.
- B. Store units in a clean, dry place off the ground in an upright position.

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PART 2 - PRODUCTS

2.01 MANUFACTURER

- A. Legend Series Radius window units including in-sash and direct glaze construction as manufactured by Windsor Windows & Doors.

2.02 MATERIALS

- A. Frame: All exterior stops shall be low-maintenance cellular PVC material. Sill jamb shall be interior primed select softwoods treated with water repellent preservative in accordance with NWWDA I.S.-4. Radius jamb material shall be low-maintenance cellular PVC material.
- B. Sash: **(In-Sash Only)** Shall be low-maintenance cellular PVC material, with a thickness of 1-3/8". Corners shall be mitered and fastened with screws. Glass is held in place with low-maintenance cellular PVC stops.
- C. Finish: Shall be one coat latex redi-finish topcoat applied to exterior surfaces of frame. This finish can be left as is or repainted if other color is desired. Interior cellular PVC components shall be one coat latex redi-finish top coat applied.
- D. Glazing: Shall be 3/4" double pane LoE 366 insulating glass as standard, glazed with double-faced tape, a full perimeter bead of silicone, and interior wood stops. A wide array of other glass options is offered including clear, tinted, tempered, and obscure. Cardinal's Preserve™ option is available on all LoE 366 glass. It is a removable, factory-applied protective film adhered to both interior and exterior surfaces of the glass.
- E. Grilles: (Extra when specified) White, cinnamon, bronze, tan, ivory, hunter green, or black aluminum inner grilles (in air space) are available in 13/16" flat, 3/4" profiled or 1" profiled. Two-toned inner grilles **(13/16" flat and 3/4" profiled only)** are available with a white interior, and a bronze, green, tan, ivory, or black exterior. Windsorlite (WDL) simulates true divided lite, but is created by adhesively fixing cellular PVC exterior and interior bars to the surfaces of the insulated glass. WDL is available in 5/8" Putty, 7/8" Putty, 7/8" Windsorlite, and 1 1/4" Windsorlite widths. Available in white color only. Also available with or without inner bar between the glass.

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PART 3 – EXECUTION

3.01 EXAMINATION

- A. Verify that there is no visible damage to the unit before installation.

3.02 INSTALLATION

- A. Verify the rough opening is of the recommended size and that it is plumb, level, and square.
- B. Install the window unit in accordance with the manufacturer's recommendations.
- C. Install sealant, backing material, and insulation around opening perimeter in accordance with Section 07900 and Section 07920.

3.03 ADJUSTMENT AND CLEANING

- A. Cover the window unit to avoid damage due to spray paint, plaster, and other construction operations.
- B. Remove all visible labels and instructions.
- C. Final cleaning of glass in accordance of Section 01