

Legend Series

LEGEND CASEMENT

SPECIFICATIONS

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. Factory assembled low-maintenance exterior PVC and interior wood casement windows [including fixed units], glass and glazing, operable hardware, weatherstripping, insect screen, and [grilles].
- B. Anchorages, attachments, and accessories.

1.02 RELATED SECTIONS

- A. Section 01340 - Shop Drawings, Product Data, and Samples.
- B. Section 01610 - Delivery, Storage, and Handling.
- C. Section 01710 - Final Cleaning.
- D. Section 07200 - Batt and Blanket Insulation.
- E. Section 07920 - Sealants and Caulking.
- F. Section 08800 - Glass and Glazing.

1.03 REFERENCES

- A. AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM):
 - 1. ASTM E-283 - Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors.
 - 2. ASTM E-547 - Water Penetration of Exterior Windows, Curtain Walls, and Doors by Cyclic Static Air Pressure Difference.
 - 3. ASTM E-330 - Structural Performance of Exterior Windows, Curtain Walls, and Doors under Uniform Static Air Pressure Difference.
- B. NATIONAL WOOD WINDOW AND DOOR ASSOCIATION (NWWDA):
 - 1. AAMA / NWWDA 101-I.S.2 - 97 Voluntary Specifications for Aluminum, Vinyl (PVC) and Wood Windows and Glass Doors.
 - 2. NWWDA I.S-4-81 - Industry Standard for Water-Repellent Preservative Treatment for Millwork
- C. AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI).

1.04 PERFORMANCE CRITERIA

- A. Casement units shall meet requirements in accordance with AAMA / NWWDA 101-I.S.2-97 / CSA A440.
- B. Air leakage shall not exceed 0.30 cfm per sq.ft. of sash when tested in accordance with ASTM E-283 at 1.57 psf.
- C. No water penetration shall be allowed when tested in accordance with ASTM E-547.
- D. Window units shall withstand positive and negative wind loads without damage. The units shall be tested in accordance with ASTM E-330.

1.05 SUBMITTALS

- A. Shop drawings shall be submitted in accordance with Section 01340.
- B. Product data in the form of general catalogs, test lab reports, product performance, and warranty information shall be submitted in accordance with Section 01340.
- C. Samples showing glazing, quality of construction, and finish shall be submitted in accordance with Section 01340.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. In compliance with Section 01610, window units shall be delivered undamaged and with protective packaging. Complete installation and finishing instructions shall be included.
- B. Store units in a clean, dry place off the ground in an upright position.

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PART 2 - PRODUCTS

2.01 MANUFACTURER

- A. Legend Series Casement window units [including fixed units] as manufactured by Windsor Windows & Doors.

2.02 MATERIALS

- A. Frame: Head and side jambs utilize rigid thermally – forming PVC laminated softwoods treated with water repellant preservative in accordance with NWWDA I.S.-4. Sill shall be a finished no-rot composite material. Frames are assembled with hardware installed, and sealed at corners with closed cell foam gaskets. Lock and hinge side stops are face nailed. Jamb thickness shall be 1 1/4". Standard set up jamb width shall be 4 9/16" (4 1/8" basic jamb with 7/16" extender). Other extenders available to match finished wall thickness. Factory set up units will also include low maintenance cellular PVC subsill, brickmould, and outside mull covers.
- B. Sash: Shall be select pine treated with water repellent preservative accordance with NWWDA I.S.-4. Interior shall be primed clear pine while the exterior shall be cellular PVC. Corners shall be mortised and tenoned. Foam tape is applied to the backside of glass stop.
- C. Finish: Shall be one coat Latex redi-finish topcoat applied to the exterior surfaces only of the sash. The frame shall be finished wrapped with rigid thermally – forming PVC and sill shall be finished with acrylic latex paint.
- D. Glazing: Shall be 3/4" double pane LoE 366 insulating glass as standard, glazed with double-faced tape, a full perimeter bead of silicone, and interior wood stops. A wide array of other glass options is offered including clear, tinted, tempered, and obscure. Cardinal's Preserve™ option is available on all LoE 366 glass. It is a removable, factory-applied protective film adhered to both interior and exterior surfaces of the glass.
- E. Weatherstripping: Frame weatherstrip shall be closed-cell foam encased in TPE film. It shall be installed as a full perimeter seal for positive protection against air and water infiltration. An additional leaf weatherstrip is applied to the top rail and stiles for added protection against water penetration.
- F. Hardware: Casements shall include a sealed hardened steel worm gear sash operator with a folding/nesting handle. The operator will be a dyad on units under 20" wide and a dual arm on units 20" and wider. Heavy duty concealed adjustable hinges open to 90 degrees and have an easy detach arm. Operator and hinge components have an electrocoated polymer corrosion resistant coating. Interior hardware finish options include champagne, black, bronze, white, brass, oil-rubbed bronze, and satin nickel. The concealed, sequential locking system utilizes 1 locking point through 26" sizes, 2 locking points on 32" through 44" sizes, and 3 locking points on 50" through 74". Special egress hardware and coastal Hardware are optional.
- G. Screens: Shall be a fiberglass BetterVue™ screen set in painted aluminum frame. UltraVue™ Screen option is available. Champagne or white screen is standard. Our insect screens are intended to allow air and light in and keep insects out. The screen is not intended to stop children, adults or animals from falling out an open window.
- H. Grilles: (Extra when specified) White, cinnamon, bronze, tan, ivory, hunter green, or black aluminum inner grilles (in air space) are available in 13/16" flat, 3/4" profiled or 1" profiled. Two-toned inner grilles (3/4" profiled only) are available with a white interior, and a bronze, green, tan, ivory, or black exterior. Windsorlite (WDL) simulates true divided lite, but is created by adhesively fixing cellular PVC exterior and interior bars to the surfaces of the insulated glass. WDL is available in 5/8" Putty, 7/8" Putty, 7/8" Windsorlite, and 1 1/4" Windsorlite widths. Available in white color only. Also available with or without inner bar between the glass.

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PART 3 – EXECUTION

3.01 EXAMINATION

- A. Verify that there is no visible damage to the unit before installation.

3.02 INSTALLATION

- A. Verify the rough opening is of the recommended size and that it is plumb, level, and square.
- B. Install the window unit in accordance with the manufacturer's recommendations.
- C. Install sealant, backing material, and insulation around opening perimeter in accordance with Section 07900 and Section 07920.

3.03 ADJUSTMENT AND CLEANING

- A. Operate unit and verify that all hardware operates freely. Make any adjustments necessary.
- B. Cover the window unit to avoid damage due to spray paint, plaster, and other construction operations.
- C. Remove all visible labels and instructions.
- D. Final cleaning of glass in accordance of Section 01.